

M-114-07R

Serial Number S3689 and up
without BT1 controls

Replaces Manual Number M-114-07 and M-114-05



Black-Topper® CENTENNIAL Asphalt Distributor

For Units with Variable Width Spray Bar



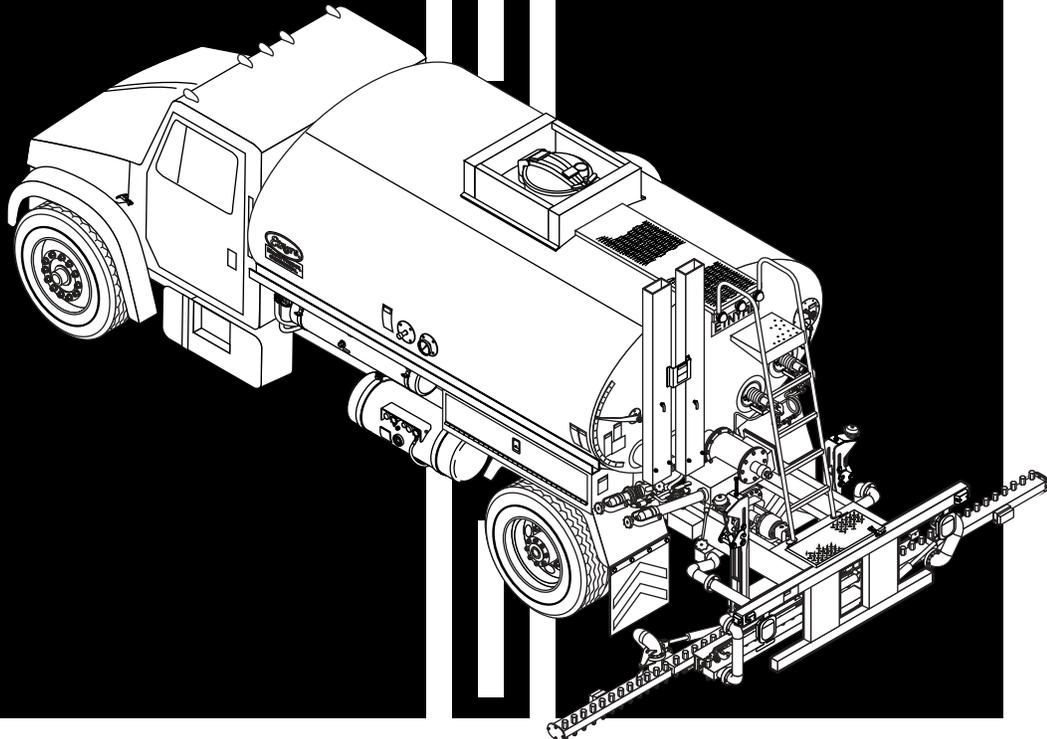
Operation



Maintenance



Safety



E. D. ETNYRE & CO. 1333 S. Daysville Road, Oregon, Illinois 61061
Phone: 815/732-2116 or 800-995-2116 • Fax: Parts Dept Only 800-521-1107 • www.etnyre.com

M-114-07R

Serial Number S3689 and up Replaces M-114-07

Black-Topper Centennial Operation Maintenance and Safety Manual**WARRANTY**

E. D. Etnyre & Co. warrants to the original Purchaser, its new product to be free from defects in material and workmanship for a period of twelve (12) months after date of delivery to original Purchaser. The obligation of the Company is limited to repairing or replacing any defective part returned to the Company and will not be responsible for consequential damages or any further loss by reason of such defect.

The company excludes all implied warranties of merchantability and fitness for a particular purpose. There are no warranties, express or implied, which extend beyond the description of the goods contained in this contract.

This warranty does not obligate the Company to bear the cost of machine transportation in connection with the replacement or repair of defective parts, nor does it guarantee repair or replacement of any parts on which unauthorized repairs or alterations have been made or for components not manufactured by the Company except to the extent of the warranty given by the original Manufacturer.

This warranty does not apply to:

- (1) Normal startup services, normal maintenance services or adjustments usually performed by the selling dealer, factory service representative or customer personnel.
- (2) Any product manufactured by E. D. Etnyre & Co. purchased or subjected to rental use.
- (3) Any product or part thereof which shows improper operation, improper maintenance, abuse, neglect, damage or modification after shipment from factory.
- (4) Any product or part thereof damaged or lost in shipment. Inspection for damage should be made before acceptance or signing any delivery documents releasing responsibility of the delivering carrier.

This warranty and foregoing obligations are in lieu of all other obligations and liabilities including negligence and all warranties of merchantability or otherwise, express or implied in fact or by law.

**WARNING**

Do not use this machine for any operation which is not described in this manual.

If you have any questions about operation of this machine, contact the Etnyre Service Department at 1-800-995-2116 or 1-815-732-2116.

Operations that are not approved could cause serious injury or death.

CALIFORNIA**Proposition 65 WARNING**

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Please note this warning and remember -

Always start and operate the engine in a well ventilated area;

If in an enclosed area, vent the exhaust to the outside;

Do not modify or tamper with the exhaust system.

**WARNING****Fluoroelastomer Handling**

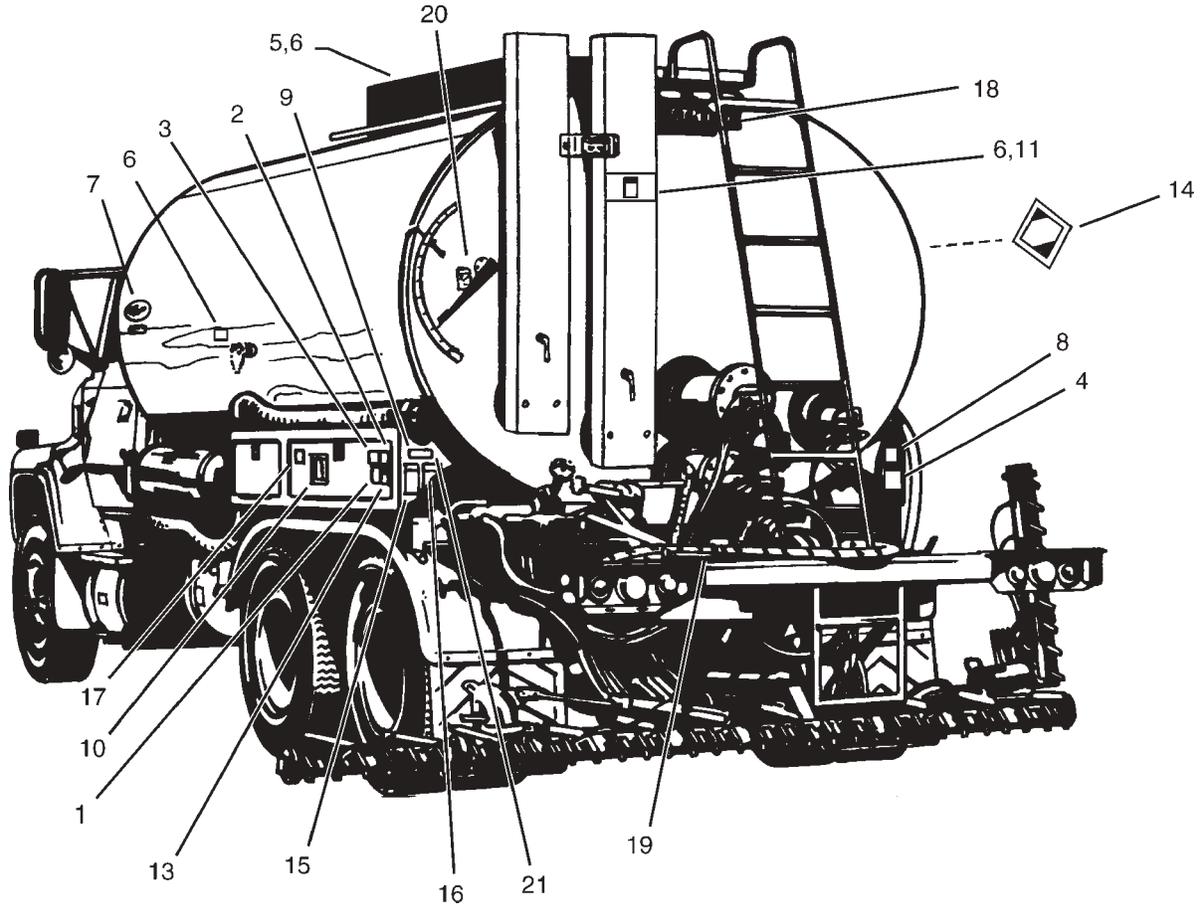
Some O-rings and seals used in this vehicle are made from fluoroelastomers. When used under design conditions, fluoroelastomers do not require special handling. However, when fluoroelastomers are heated to temperatures beyond their design temperature (around 600° Fahrenheit), decomposition may occur with the formation of hydrofluoric acid. Hydrofluoric acid can be extremely corrosive to human tissue if not handled properly.

A degraded seal may appear as a charred or black sticky mass. Do not touch either the seal or the surrounding equipment without wearing neoprene or PVC gloves if degradation is suspected. Wash parts and equipment with 10% lime water (calcium hydroxide solution) to neutralize any hydrofluoric acid.

If contact with the skin occurs, wash the affected areas immediately with water. Then rub a 2.5 calcium gluconate gel into the skin until there is no further irritation, while seeking prompt medical attention.

Note to Physicians: For advice or treatment of HF burns, call the DuPont Medical Emergency number, 1-800-441-3637

Warning And Instruction Plates



-  For operator safety and possible liability protection, all Safety and Instruction Plates should remain in place and be legible
-  Should a plate be removed, lost, or become illegible, reorder and replace immediately
-  If plates become difficult to read because of material coating the surface, clean with solvent

REF	PART NO.	QTY	DESCRIPTION	REF	PART NO.	QTY	DESCRIPTION
1	3390683	1	Plate- Caution, Shields in Place	11	3390592	1	Bracket- Mtg, Caution, Hot Surface
2	3390681	1	Plate- Caution, Remain Clear of	12	6100139	AR	Rivet- Pop, 0.12, Not Shown
3	3390682	2	Plate- Caution, Before Starting	13	3390620	2	Plate- Warning, Manuals
4	3390686	1	Plate- Warning, Burner, General	14	6320056	AR	Placard System (Optional)
5	3390679	2	Plate- Warning, Manhole	15	3390636	1	Plate- Warning, Flues Covered
6	3390684	3	Plate- Caution, Hot Surface	16	3390637	1	Plate- Warning, Asphalt Grades
7	3390696	2	Decal, Blacktopper Centennial	17	3390655	1	Plate- Name, Distributor S/N, Brass
8	3390540	*	Plate- Directions, LPG Burner	18	3390149	1	Plate- Name, Etnyre
	3390670	*	Plate- Directions, Elect Beckett Burners	19	3390591	1	Tag-Caution, Handspray Hose
9	3390680	1	Plate- Warning, Fill Cap	20	3390659	1	Decal-Warning, GVWR
10	3390685	1	Plate- Warning, Safety, General	21	3390669	1	Decal-Handspray Operation

General Safety Instructions

The operation of a Bituminous Distributor normally requires handling of liquid products at elevated temperature. Also, these liquids may be of a volatile nature. A heating system is supplied to raise or maintain the product temperature, and these systems use highly combustible fuels. As with any type of construction equipment, there are certain hazards associated with careless or improper operation.

Safety warnings have been provided to call attention to any potentially hazardous situation that may cause property damage, personal injury or death to the operator or bystanders. These safety warnings will be shown at various times throughout this manual, as they are applicable to the subject being presented. These safety warnings are identified by the following warning symbols:

Safety Precautions, Hazard Seriousness Level

You will find safety information boxes throughout this manual. These boxes contain information alerting you to situations or actions to avoid.

Signal words (DANGER, WARNING and CAUTION) are used to identify levels of hazard seriousness. Their selection is based on the likely consequence of human interaction with a hazard. Definitions of hazard levels are as follows.

-  **DANGER** - Immediate hazards which **will** result in severe personal injury or death.
-  **WARNING** - Hazards or unsafe practices which **could** result in severe personal injury or death.
-  **CAUTION** - Hazards or unsafe practices which could result in minor personal injury or product or property damage.

All of these warnings are listed below and they also appear throughout the manual. In addition to these, you will find notes throughout the manual.

NOTE - A note provides general information that the operator should be aware of when performing an operation.

DANGER

To avoid an extreme fire hazard or explosion, NEVER use gasoline as fuel in low pressure or generating burners.

WARNING

A fully charged dry chemical type fire extinguisher must be within easy reach whenever the burners are operating or there is an open flame near the distributor. The minimum capacity of the fire extinguisher should be 10 pounds.

 **WARNING**

To prevent an explosion or fire hazard: Position the unit broadside to the wind to prevent volatile fumes from drifting toward the burners.

To prevent an explosion or fire hazard: Do not operate the burners if the tank is damaged or leaking

To prevent an explosion or fire hazard: Ensure that the burners are extinguished before removing any material from the tank in any manner. Liquid petroleum (LP) burners can support a flame for several minutes after the fuel supply is turned off.

To prevent an explosion: Do not operate the burners when the vehicle is unattended, when the vehicle is in motion, or with the vehicle in a confined area.

To prevent an explosion or fire hazard: When the burners go out, shut off the fuel supply to both burners and allow the flues to ventilate for at least 3 minutes before re-lighting the burners.

To prevent an explosion or fire hazard: Do not heat the material beyond the manufacturer's recommended temperature.

To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

To prevent possible hand or facial burns: Always light the inside burner first. Do not reach across a lit burner to light or re-light the inside burner. Shut off the outside burner before lighting the inside burner.

To prevent possible burns: Always use a torch to light the burners. Never attempt to light the burners using a match or pocket lighter.

 **WARNING**

To prevent an explosion or fire hazard: Check the tank vent to insure that it is free from obstruction before lighting the burners.

To prevent an explosion or fire hazard: Do not operate the burners with the manhole open or open the manhole while the burners are in operation.

To prevent possible burns to operators or bystanders, or possible equipment damage, do not start any operation if any control settings are unknown.

To prevent possible burns from leaking material: Be sure all pipe, cap and hose connections are secure before opening valves, or beginning any operation.

To prevent possible burns from hot asphalt spray: Do not stand, or allow anyone to stand, where accidental opening of a valve may cause contact with hot asphalt.

To prevent an explosion or fire hazard: Keep area free of all sources of combustion when spraying.

To prevent possible burns from foaming or violent eruption, do not load tank with material temperature over 200°F if water or condensation is present in tank, or if emulsion was used in the previous load. Do not heat material over 200°F if moisture or emulsified material is present in tank.

To prevent an explosion or fire hazard: Eliminate sparks from engine exhaust.

To prevent burns from hot asphalt when handspraying: Hold the handspray gun in proper position and watch for other people.

To prevent burns: Always wear insulated gloves when handling spray bar sections or hoses.

WARNING

To prevent severe injury from becoming entangled in machinery: Stand clear of rotating drives.

To prevent possible injury: Always open the manhole cover slowly. Pressure build up in the tank may cause the cover to burst open.

To prevent possible fire hazards, burns or falls: Keep the unit clean for safe operation.

To prevent possible burns from material overflow: Allow sufficient space in the tank for expansion of the material when heating

Before removing the fill line cap, make certain that the asphalt pump is turning and the suction valve is closed.

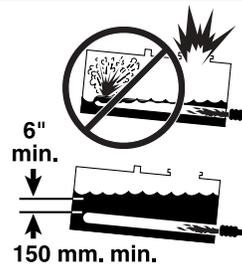
To prevent possible personal injury: Do not load the vehicle beyond the GAWR or GVWR. The maximum load volume must be calculated based on material density

To prevent possible burns: Use extreme caution when using a torch to heat the pump. Asphalt accumulated around the pump may ignite when heating the pump with a torch

Allowing the burners to operate for a long period of time without circulating can damage the product and create explosive fumes. If product cannot be circulated after fifteen minutes of heating without circulation, the burners should be extinguished for 20 - 30 minutes before re-lighting the burners.

To prevent burns: Always wear eye protection, long sleeve shirt, insulated gloves, boots, and long pants outside the boots when working around the distributor.

To prevent an explosion or fire hazard: Flues must be covered by a minimum 6 inches of material (bitumen) when burners are in operation

WARNING

Do not light burners unless flues are covered. Explosion can occur causing death or serious injury.

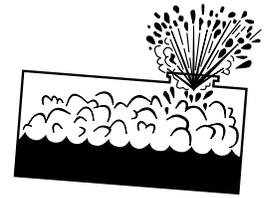
Lower Burner

Lit. Gal.

Upper Burner

Lit. Gal.

3390636

WARNING

Do not change asphalt grades without reading operators manual. Explosion can occur causing death or serious injury.

3390637

Use the measuring stick as shown in figure 1 on page 20 to determine the amount of product in the tank before lighting burners. The minimum amounts shown on the warning placard only apply if the tank is level. **Remember that the measuring stick is accurate only when the tank is level.** If the tank is not level, reposition the distributor to place the tank in a level position before taking final measurement. You must have at least the amounts shown, with the tank level, in order to safely light the lower burner and upper burner respectively. **Failure to have the appropriate amount, accurately measured can result in an explosion causing death or serious injury.**

Introduction

Your Etnyre Blacktopper Centennial Distributor is designed to give you many years of accurate, dependable, and economic service. The following instructions will enable you to receive the maximum performance from your Blacktopper Centennial Distributor.

The Blacktopper Centennial Distributor's controls are designed for simple operation. They require a minimum of training for proficient usage. The exclusive Etnyre circulating system is designed and built for handling all grades of bituminous materials efficiently.

This manual is provided as a tool to aid personnel in the operation of the Etnyre Blacktopper Centennial Distributor in a safe and efficient manner. As with any type of construction equipment, there are certain hazards associated with improper or careless operation. The ability to read and understand the instructions in this manual should be a required qualification to become an operator. There are also functions that require a certain amount of physical strength to accomplish. Persons lacking the required strength may not only place themselves in jeopardy, but also others in the vicinity.

This manual covers standard features and options for truck mounted units with computerized controllers and variable width spray bar only. If your unit incorporates custom features, some of the information contained in this manual may not apply. If you have any questions regarding this manual or your unit, contact your Etnyre dealer or the E. D. Etnyre Service Department at 1-800-995-2116.

Reporting Safety Defects

If you believe that your vehicle has a defect which could cause a crash, or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying E. D. Etnyre & Co.

If NHTSA receives similar complaints, it may open an investigation; and, if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or E. D. Etnyre & Co.

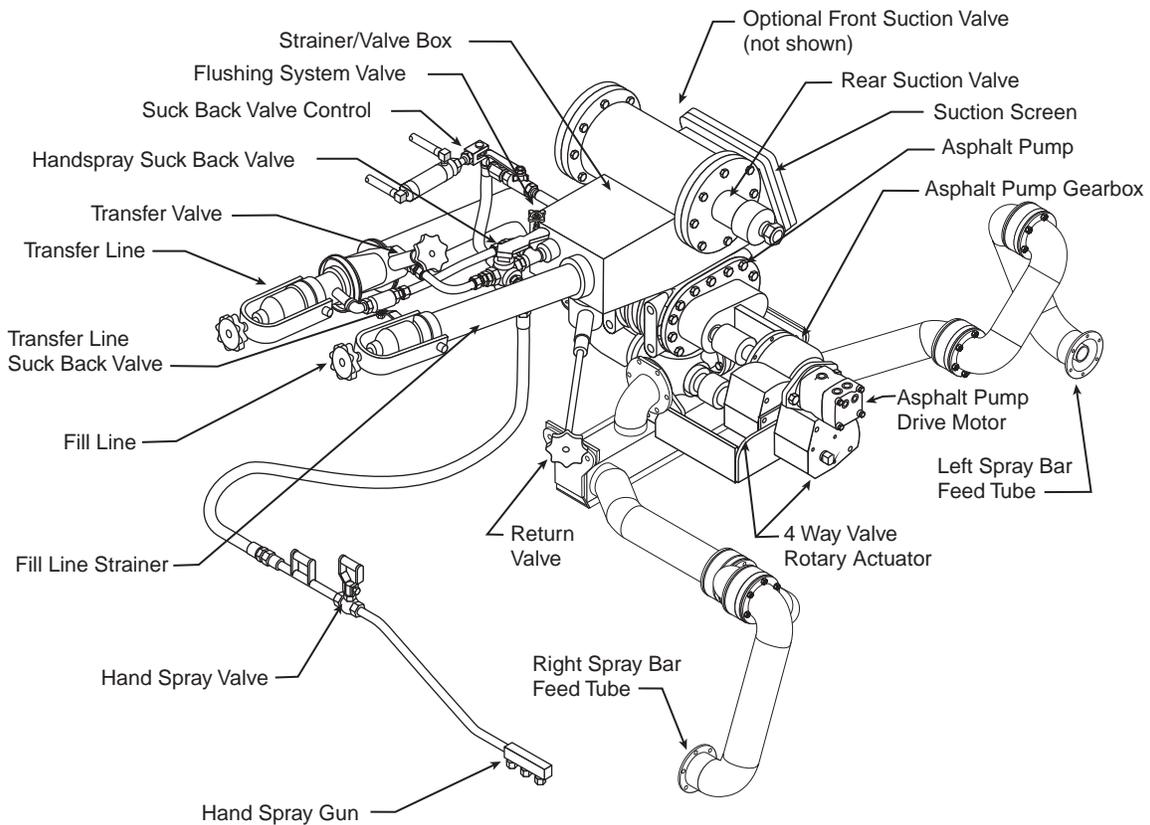
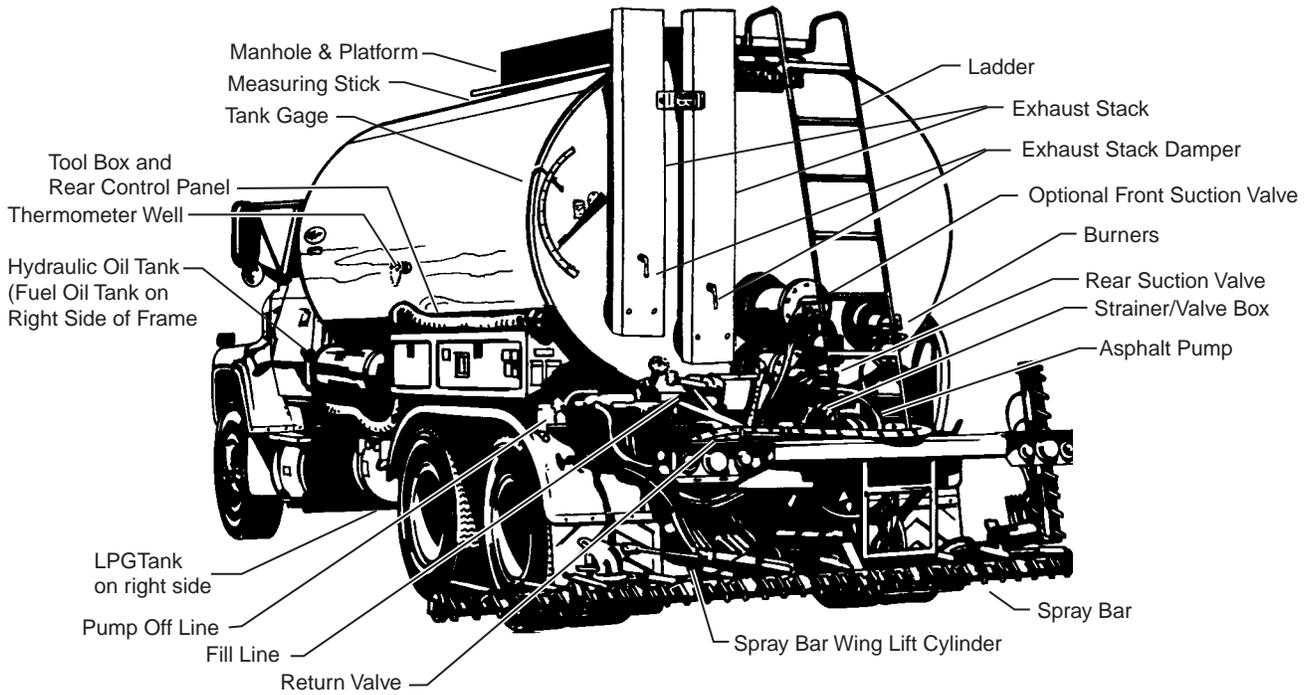
To contact NHTSA, you may either call the Auto Safety Hotline toll free at 1-800-424-9393 (or 336-0123 in the Washington, D.C. area). or write to NHTSA, U.S. Department of Transportation, Washington, DC, 20696. You can also obtain other information about motor vehicle safety from the hotline.



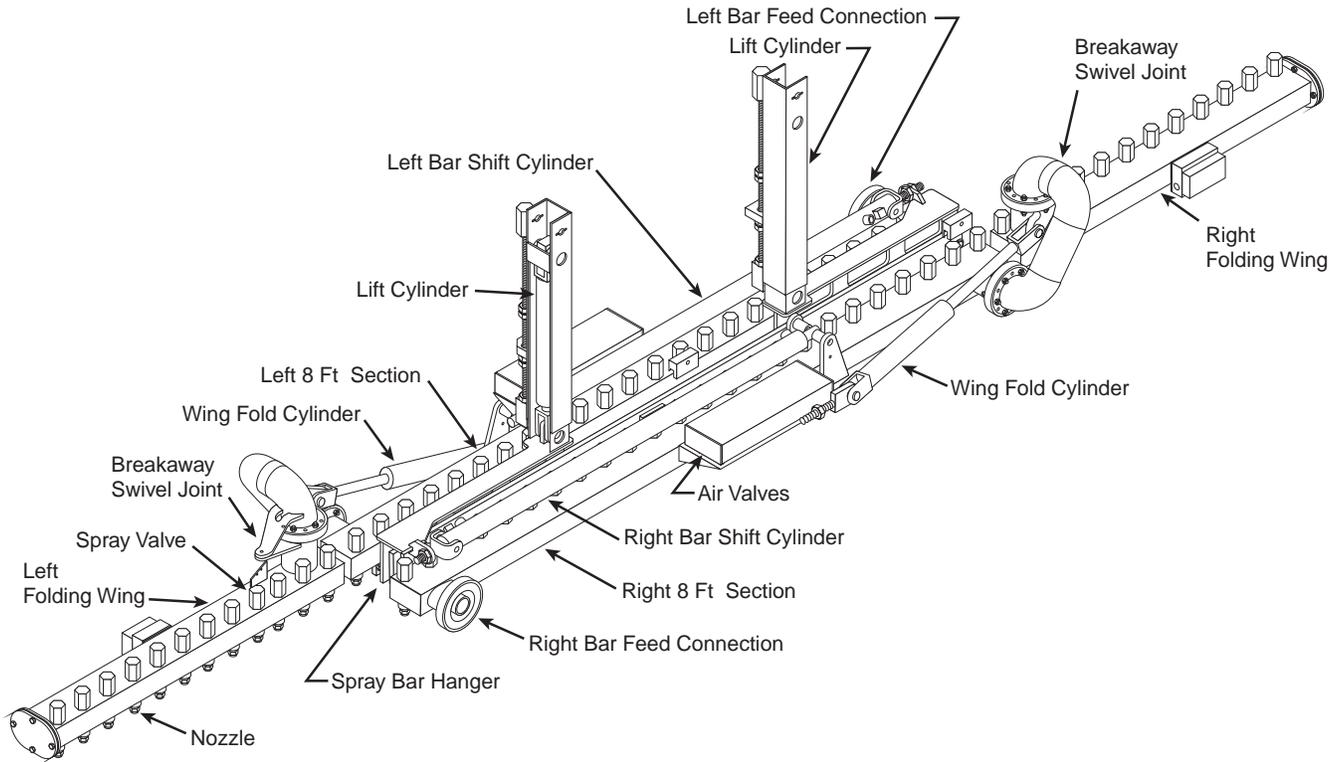
CAUTION

Unusually strong electromagnetic interference could cause the electronic controls on this equipment to temporarily malfunction. Test the effect of two way radios and similar equipment while operating in a safe area.

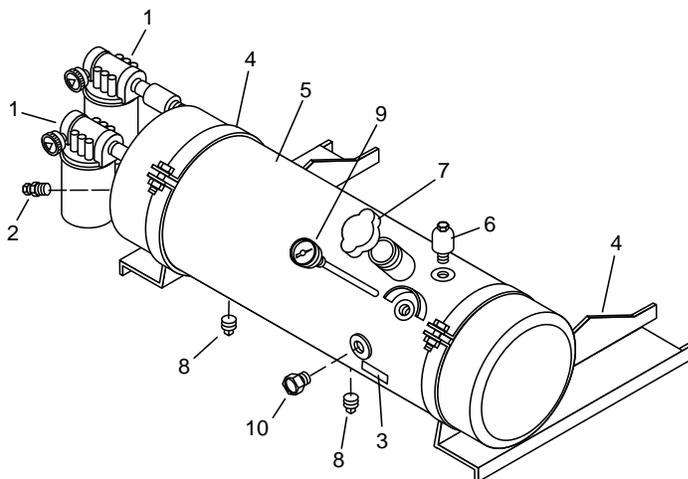
Component Location And Identification



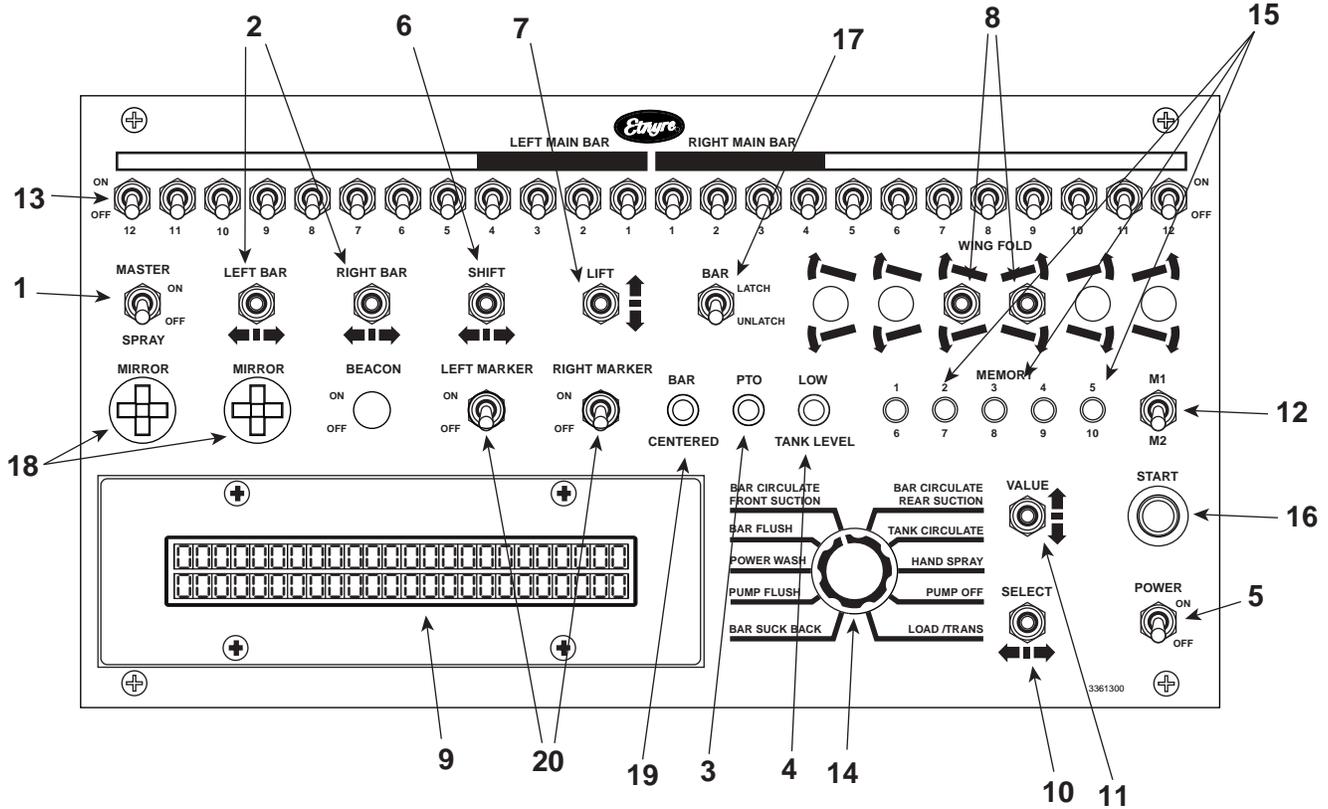
Spray Bar Component Identification



Hydraulic Tank and Components



Cab Control Panel



Cab Control Panel

1. Spray Bar Switch

Turns all activated spray bar valves “On” or “Off”.

2. Right and Left Bar Switches

Quickly toggling a switch moves the corresponding bar in the desired direction four inches. Holding a switch moves the corresponding bar in the desired direction until a limit is reached or the switch is released. Once the switch is released the bar will stop at the next four inch position. Operation of the left switch does not affect the position of the right bar and vice versa.

3. PTO Indicator Light

Indicates PTO engagement for units equipped with a PTO driven hydrostatic pump.

4. Low Tank Level Indicator Light

Indicates low material level in the tank when lit.

5. Power Switch

Controls power to both the front and rear control panels, either “On” or “Off”. Both the front and rear panel power switches must be on to operate the distributor.

6. Bar Shift Switch

Moves both Spray Bars left or right together. It does not affect the total spray bar width. The bar hanger structure does not move, but rather the bars move through the structure. Once the Shift switch is used it must be used again to shift one of the bars into a fully extended or retracted position in order for the other bar to reach its fully extended or retracted position.

7. Bar Lift Switch

This switch raises and lowers the bar hanger structure to the lower bar stops and the upper position where it may be latched.

8. Wing Fold Switches

These switches raise and lower the left and right wings respectively.

9. Digital Display Screen

When the computer is first initializing, the software version is displayed before displaying the first operating screen. On the first operating screen the digital display shows the *ground speed* in the upper left corner,

the *spray bar length* in the upper right corner, the *pump speed* in the lower left corner, and the *application rate* in the lower right corner. The second screen shows the *sprayed area* in the upper left corner, the *sprayed volume* in the upper right corner, the *accumulated distance* in the lower left corner, and the *actual/desired temperature* in the lower right corner. When the remote temperature display option is not installed, or is not sending an in range value to the computer, “MAN” will be displayed over the actual temperature which signifies manual burner control.

The third screen shows the *Start Up Factor* in the upper left corner and the *minimum pump speed* in the upper right corner.

The start up factor sets how the spray bar will act when it is first turned on. The start up factor is normally set at 100% from the factory. If the start is thin or weak, you can increase the start up factor to compensate for this. A higher number will make the beginning of the shot more aggressive or fatter. You may have to change the start up factor by as much as 25 to 30% to see the appropriate change. Conversely if the start of the shot is too fat and heavy you would have to decrease the start up factor by as much as 25 to 30% to get it where you want it. You can then make some finer adjustments once you get it close to what you desire.

The minimum pump speed is useful for spraying low application rates and bar lengths for smooth spraying performance.

A message on the screen will indicate when the hydraulic oil temperature has exceeded 180°F. Stop immediately and determine the cause of the high temperature. Failure to do so will result in damage to hydraulic components.

10. Select Switch

This switch moves between values and screens in a left and upward direction and a right and downward direction. A selected value is distinguished by flashing units. The application rate is always selected when first powered up.

11. Value Switch

This switch increments or decrements the selected value and is used to make selections in the setup screens. This switch cannot make any changes to the ground speed or actual temperature. When an accumulated or sprayed value is selected it can be zeroed by selecting Value decrease.

12. Memory Selector switch

This switch activates memory 1 through 5 (M1) or memory 6 through 10 (M2).

13. One Foot Switches

These switches activate a corresponding foot of spray bar valves. In the *up* position, the selected foot of spray bar will come *on* when the *master spray* switch is turned on. The computer will automatically change the pumping rate whenever a switch is turned on or off while spraying, to compensate for the shorter or longer number of feet being sprayed.

14. Function Switch

When not mentioned below, the tank valve is closed and the 4 way valve is in the tank circulate position. In all positions, the pump rate is limited to 450 GPM

Bar Circulate Front Suction- Opens the front tank valve, sets the 4 way valve to the bar circulate position and sets a pump speed of 50% of what the spray rate would be at 300 FPM at the set bar length and application rate. The operator can modify this value by using the Value Switch. The modified value will remain as long as the Function switch remains in this position and the power remains on. The maximum value that may be set is 120 GPM.

Bar Circulate Rear Suction- Opens the rear tank valve, sets the 4 way valve to the bar circulate position and sets a pump speed of 50% of what the spray rate would be at 300 FPM at the set bar length and application rate. The operator can modify this value by using the Value Switch. The modified value will remain as long as the Function switch remains in this position and the power remains on. The maximum value that may be set is 120 GPM.

Tank Circulate- Opens the rear tank valve and sets a pump speed of 100 GPM.

Hand Spray- Opens the rear tank valve and sets a pump speed of 50 GPM.

Pump Off- Opens the rear tank valve and sets a pump speed of 25 GPM.

Load/Transfer- Sets a pump speed of 100 GPM.

Bar Suck Back- Opens the optional suck back valve and sets a pump speed of 200 GPM. To safely troubleshoot the spray valves in this position, turn on the Master Spray switch which will then open the selected spray valves.

Pump Flush- Turns on the optional solvent pump and sets a pump speed of 100 GPM.

Power Wash- Turns on the optional solvent pump.

Bar Flush- Turns on the optional solvent pump, positions the 4 way valve in the bar circulate position and sets a pump speed of 100 GPM. (same as pump flush)

15. Memory Buttons

The computer can store 10 different application rates in internal memory. In order to program a button you must hold the button down while adjusting the application rate. Once an application rate has been stored in a location, you merely need to tap the appropriate button to bring it back to use.

16. Start Button

When the first operating screen is displayed, and this button is pushed the pump will start turning. When the power is turned on while pushing this button, the setup screens will be entered and this button will be used during the calibration routines while in the set up mode.

17. Bar Latch Switch

This is part of the power bar latch option. Push up to latch the bar in its transport position and push down to release the bar so that it can be lowered to its spray position. If your Distributor is not equipped with this option, this switch will not be there.

18. Mirror Switch

This switch controls the optional electrically adjustable mirror. Push up to raise the mirror and down to lower the mirror. Push left to rotate the mirror to the left and push right to rotate the mirror to the right. If your Distributor is not equipped with this option, this switch will not be there.

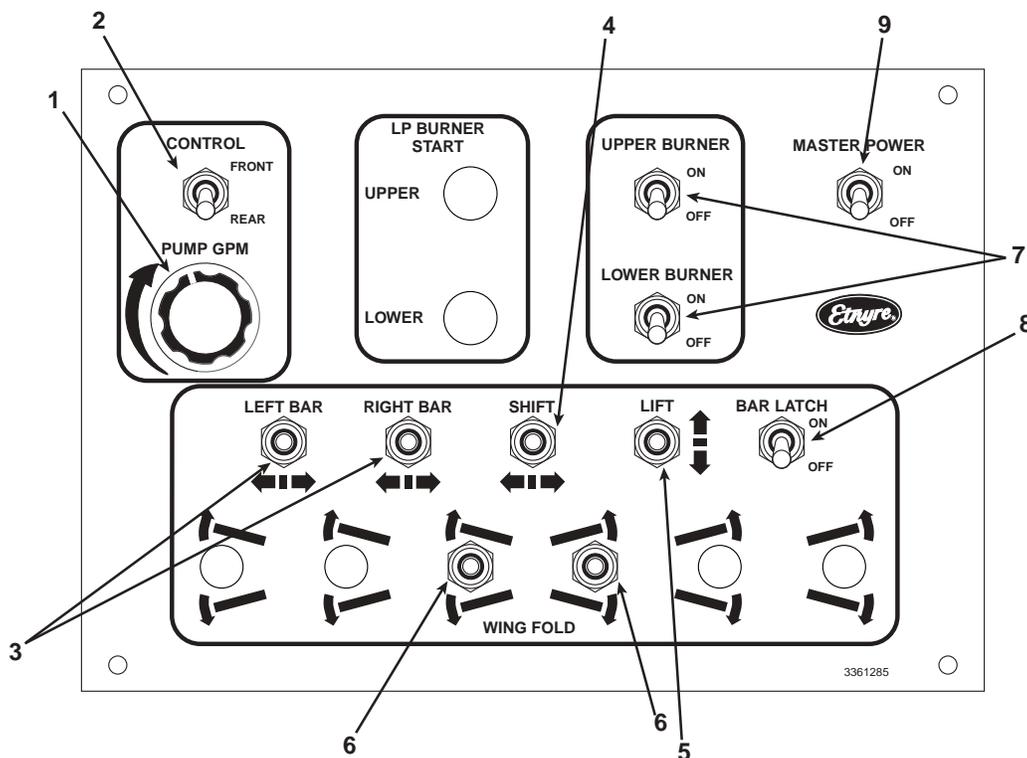
19. Bar Centered Light.

This light is part of the lift shift and raise option and shows when the spraybar is centered. If your Distributor is not equipped with this option, this light will not be there.

20. Marker Switches

These switches actuate optional individual spray valves on the end of each wing. Their use is not acknowledged by the computer or used in calculations.

Rear Control Panel



Rear Control Panel

1. Pump Control Knob

This knob controls the speed of the asphalt pump whenever the pump control switch is in the rear position.

2. Pump Control Switch

This switch selects which pump control is connected to the pump. In the front position, the cab mounted control is active, while in the rear position, the pump control knob adjacent to the switch is connected to the pump. Be sure to select the front position before getting into the cab.

3. Bar Extend/Retract Switch

These switches extend and retract the left and right spray bars individually. If the switch is pushed and held, the bar will continue to move until the switch is released. If the switch is toggled and released, the bar will move 4". Operation of the left switch does not affect the position of the right bar. Operation of the right switch does not affect the position of the left bar.

4. Bar Shift Switch

Moves both Spray Bars left or right together. It does not affect the total spray bar width. The bar hanger structure does not move, but rather the bars move through the structure. Thus, you cannot shift the bars if they either fully retracted or fully extended

5. Bar Lift Switch

This switch raises and lowers the bar hanger structure to the lower bar stops and the upper position where it may be latched.

6. Wing Fold Switches

These switches raise and lower the left and right wings respectively.

7. Burner Power Switches

These switches apply power to drive the burner blowers and start the burners. Before operating the burners, refer to the portion of the manual which explains the burner operation.

8. Bar Latch Switch

Push up to latch the bar in its transport position and push down to release the bar so that it can be lowered to its spray position.

9. Master Power Switch

This switch turns the power to the front and rear control panels on or off. Be sure to turn this switch off at the back of the distributor when you are finished, to guard against movement by untrained personnel. Since all power is disabled by this switch it can also be used as an emergency shutdown switch

 **NOTICE**

The handling of Cationic Emulsions (CRS-2, CMS-2, CSS-1 and CSS) may create an environment within the Asphalt Distributor that can be corrosive to carbon steel and cast iron.

- Cationic Emulsions are widely used within the industry.
- Cationic Emulsion is manufactured with asphalt, water, emulsifiers and hydrochloric acid. The chemistry of individual emulsions varies in asphalt content and Ph levels.
- Tanks and spray mechanisms used with Cationic emulsions may experience corrosion
- It is believed the chemistry of the emulsion - specifically the residual fumes promote the corrosion
- Etnyre Distributors are compatible with Cationic Emulsions provided that certain precautions are taken.
- Prior to placing a distributor in to service with Cationic Emulsion, it should be loaded with an AC or MC type material to develop a protective coating.
- Periodic inspection of the tank and spray system should be preformed in the normal course of operation.
- It is recommended that distributors used in Cationic service be flushed periodically and at the end of the season with an AC, MC or cutback to remove the corrosive materials and to provide a protective coating.
- Increasing the quantity of flushing material during daily suck back and cleanout operations will also help to minimize corrosion damage.
- Dilution is the solution.
- Additional information can be acquired from your Emulsion supplier as well as the Asphalt Institute or the Asphalt Emulsion Manufactures Association.

 **WARNING**

Take extra care and follow recommended procedures when alternating asphalt materials especially when loading hot product, over 212 degrees Fahrenheit (100 degrees Celsius), on to a tank and system previously in Emulsion service.

Preparing for Operation

Always refer to the truck chassis owner's manual for chassis and engine maintenance information.

The following procedures apply to new or rebuilt units.

1. Inspect the unit for damage that may have occurred during transporting.
2. Check and tighten all fasteners, body tie-down bolts, pipe and circulating line connections, etc. that may have loosened in transit.
3. Check the fluid level in the hydraulic reservoir. The fluid must always be visible in the sight glass.



WARNING

To prevent becoming entangled in machinery remain clear of rotating drives.

Set up of the Computer

There are 9 screens which have to be set to match the options of the particular Centennial Distributor that the computer control is installed in.

To enter the set up screens hold the *start button* down while turning on the *master power switch*. After turning on the master power switch, release the *start button*. To select the desired value to change use the select switch just as you do in the operating screens. To change the selected set up values, follow the instructions that appear on the screen; push the *value* switch up or down, as instructed. When done, save the settings as instructed on the last screen.

First screen:

UNITS = ENGLISH
BAR CONTROL = VARIABLE

This screen allows you to change the display units from *English* to *Metric* and select between *one foot, gang, or variable* bar controls.

Second screen:

PULSES/GAL = 309
FLOW FACTOR = 1000

This screen allows configuration for different speed sensors and worn pumps. Changing the number of *pulses per gallon* does not change what is being fed to the computer but does change how the computer interprets what it is receiving. This number is 309 for a 42

Series motor and 331 for a 90 Series motor. The factory flow factor setting should be 1000 (100%). The pump calibration can be changed in 0.1% increments. Increasing the flow factor increases the reading for a given flow-not the flow. Decreasing the flow factor decreases the reading for the given flow. Only make a change if you are absolutely sure that the calibration is incorrect.

Third screen:

PTO RATIO = 1.00
PUMP IN³/REV = 3.10

This screen allows for configuration of different hydraulic pumps. The PTO ratio is the ratio between the hydraulic pump and the truck. Crank drive pumps have a PTO ratio of 1. The displacement of the pump is also set on this screen. A 42 Series pump has a displacement number of 3.1 whereas a 90 Series pump has a displacement number of 4.57.

Fourth screen:

GEARBOX RATIO = 4.39
MOTOR IN³/REV = 1.53

This screen allows for configuration of different hydraulic motors. The gearbox ratio is the ratio between the hydraulic motor and the asphalt pump. The displacement of the motor is also set on this screen. A 42 Series motor has a displacement number of 1.53 whereas a 90 Series system has a displacement number of 2.1.

Fifth screen:

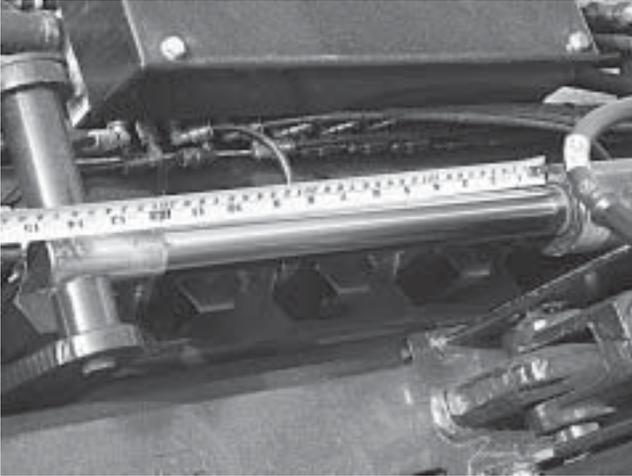
SPRAY DELAY SECONDS = 0.2
VWSB OFFSET INCHES = 8

The Spray delay sets the amount of delay to allow for the 4-way valve to be moved before opening and closing the spray valves. The *Spray delay* should be set to 0.2 seconds. The offset is only used when bar control is set to variable and sets the amount of distance between the two spray bars to account for the stagger so that the start and end of each shot is straight. It should be set to 8 inches.

Sixth screen:

BAR THRESHOLD = RIGHT OUT
PUSH START - BAR WILL MOVE

This screen allows for the calibration of the hydraulic valve threshold used in positioning the variable spray bar. The directions of RIGHT OUT, RIGHT IN, LEFT OUT, and LEFT IN are selected with the *value switch*. When the start button is pushed, the spray bar will move in the desired direction and will display CALIBRATED on the lower line, if successful. It is recommended that the spray bar be extended approximately 12 inches before starting this calibration.



The spray bar position may be able to be calibrated even if this calibration is unsuccessful. If the BAR THRESHOLD calibration is unsuccessful and the spray bar does not move when calibrating the spray bar position, the thresholds may be set manually.

To set the BAR THRESHOLD manually, enter the PID screens by pressing memory buttons 1, 2 and 3 while powering up the computer. Using the *select switch* scroll to the right through the screens past the SAVE/EXIT screen. The value of the thresholds can be changed with the *value switch*. There are 4 thresholds to be changed, each on a different screen. They are BAR THR OUT L, BAR THR IN L, BAR THR OUT R, and BAR THR IN R. Thresholds are typically between 38 and 42. A threshold between 45 and 50 should definitely allow the spray bar to move during calibration, but may have to be lowered after calibration to avoid overshooting 4 inch positions while operating. Be sure to save the desired thresholds in the SAVE/EXIT screen. The automatic calibration of the bar thresholds should work after the bar positions have been calibrated.

Seventh screen:

**CALIBRATE = RIGHT IN
PUSH START AT POSITION**

This screen allows for the calibration of the spray bar positions when variable bar control is selected. Each bar is able to move in and out a total of 4 feet so the calibration is divided into 1 foot increments. The posi-

tions are right in, right 1/4, right 1/2, right 3/4, right out, left in, left 1/4, left 1/2, left 3/4, and left out. These are selected with the value switch. When the start button is pushed at the selected position, “calibrated” will be displayed. There are two different cylinders used, to determine which your unit has measure the distance from the end of the cylinder rod to the body of the cylinder, this distance should be either 1.75 inches or 2.75 inches.

If the distance from the end of the cylinder rod to the body of the cylinder is **1.75** inches: for instance when calibrating the right bar at the right 1/4 position, the distance from the cylinder body to the end of the rod would be 13.75 inches. $((1/4) \times (48 \text{ inches})) + 1.75 = 13.75 \text{ inches}$

If the distance from the end of the cylinder rod to the body of the cylinder is **2.75** inches: for instance when calibrating the right bar at the right 1/4 position, the distance from the cylinder body to the end of the rod would be 14.75 inches. $((1/4) \times (48 \text{ inches})) + 2.75 = 14.75 \text{ inches}$

Eighth screen:

**DISTANCE - MARK 300 FEET
PUSH START AT LINES**

This screen allows for ground speed calibration. First mark out a smooth, dry, flat 300 foot path. Speed does not matter but a ground speed that is thought to be about 300 FPM works well. Push the Start button when the truck reaches the first mark and again when the second mark is reached. After the Start button is pushed the first time a message that you are calibrating will be displayed, once the Start button is pushed the second time a message that it is calibrated will be displayed.

Ninth screen:

**EXIT = VALUE INCREASE
SAVE = VALUE DECREASE**

This screen allows you to return to the operating mode, or saving the setting and returning to the operating mode. Push down and hold the *value switch* to save the settings. When the screen changes, release the switch. Push up to exit without saving.



WARNING

To prevent severe injury from becoming entangled in machinery: Stand clear of rotating drives

**WARNING**

To prevent possible burns to operators or bystanders, or possible equipment damage, do not start any operation if any control settings are unknown.

**CAUTION**

To prevent damage to the asphalt pump, do not run pump for more than 5 minutes without bitumen to supply lubrication

Engaging Pump on PTO Equipped Distributors

Before getting into the cab, check to make sure that the front/rear pump control switch on the rear control panel is in the forward position.

Start the truck engine with the transmission in neutral and engage the PTO. On trucks with a manual transmission, depress the clutch and pull outward or upward on the PTO control knob. Slowly let the clutch up, if the PTO fails to engage, depress the clutch pedal and pull up on the PTO handle until engagement occurs. Or, depress the electric air shift PTO switch if your vehicle is so equipped. Increase the engine rpm to a fast idle.

On trucks with an automatic transmission, push down on the foot brake pedal, move the gear selector to any forward gear and pull upward or outward on the PTO control knob. Or depress the electric air shift PTO switch if your vehicle is so equipped. When the PTO engages, move the gear selector to neutral.

If the PTO fails to engage, continue pulling on the knob while releasing the brake pedal slightly, allowing the truck to inch forward until the PTO engages and then move the gear selector back to neutral.

Ensure that the truck parking brake is engaged before leaving the cab.

**WARNING**

To prevent an explosion or fire hazard: Do not heat the material beyond the manufacturer's recommended temperature.

**CAUTION**

To prevent possible damage to equipment from material setting up in hose or distributor, ensure that bitumen in supply tank is heated sufficiently.

**WARNING**

To prevent possible burns: Use extreme caution when using a torch to heat the pump. Asphalt accumulated around the pump may ignite when heating the pump with a torch.

Foaming

If the distributor is to be filled with hot bitumen, proceed very cautiously. If there is any moisture in the tank, or if an emulsion product was the last load, foaming or eruption may occur.

Dow-Corning DC-200 may be used to prevent foaming in Distributors, Transports, and Maintenance Units.

Mix the contents of one can (16 oz.) with one (1) gallon of diesel fuel or kerosene. Add one (1) oz. of this diluted mixture to each 1000 gallons of asphalt. The correct amount may be poured through the man-hole. This will assist in reducing foaming, particularly if moisture is present or if an emulsified asphalt was used in a previous load.

If foaming does not occur at the start of the filling operation, but you suspect that there may be moisture in the spray bar or circulating system, the filling operation should be stopped when the tank is no more than 25% full. The product should then be circulated through the spray bar at a rate of 80 to 100 GPM before continuing the filling operation.

If foaming does occur, continue circulating until the foaming stops, and then suck back the product in the spray bar back into the tank before filling the tank the rest of the way.

Asphalt Institute

To further increase awareness of the hazards associated with the operation of a bituminous distributor, and before beginning initial operation, the operator should also receive instruction by an authorized Etnyre dealer, or Etnyre representative.

The Centennial Distributor is designed to handle a number of different products, such as AC's, cutbacks & emulsions.

Knowledge of these liquid asphalts is required for safe operation of the distributor. It is critical to know which product can be loaded after the previous product, and which products react with each other.

The Asphalt Institute is a source of asphalt handling safety information.

Asphalt Institute
Research Park Drive
PO Box 140052
Lexington, KY 40512-4052
606-288-4960

Operation

Tank Capacity

The Centennial Distributor is designed to pump and spray a variety of asphalt products in an efficient and user friendly manner with great accuracy. The Centennial Distributor utilizes a computer to sense the vehicle's ground speed and control the hydrostatically driven asphalt pump to maintain the set application rate, regardless of variations in vehicle speed or spray bar width in use.

For a complete description of each of the controls and how to set up the machine, refer to the set up section of this manual.



WARNING

To prevent possible personal injury: Do not load the vehicle beyond the GAWR or GVWR. The maximum load volume must be calculated based on material density

The Centennial Distributor tank has a built-in air space, or expansion space, above the "Tank Full" level. This air space is designed to minimize the chance that the tank will overflow if the material in the tank expands due to heating or foaming. This air space should not be used to carry product. The "Tank Full" level is based on the vehicle's axle ratings, and, GVWR at a material density of 7.7 lbs/gallon. A lower "tank full" must be calculated if a product with a density greater than 7.7 lbs/gallon is to be loaded. The lower "tank full" is calculated by multiplying the original "tank full" by 7.7 and dividing the result by the new heavier product density.

If you suspect there may be moisture or emulsion in the tank, Dow-Corning DC-200 additive can be used to reduce foaming if a product being pumped is at a temperature in excess of 200°F. Additional DC-200 additive may be obtained from E. D. Etnyre & Co. or your Etnyre dealer.

Mixing Dow-Corning DC-200 Anti Foam Agent

Mix the contents of one can (16 oz.) with one (1) gallon of diesel fuel or kerosene. Add one (1) ounce of this diluted mixture to each 1000 gallons of asphalt. The correct amount may be poured through the man-hole. This will assist in reducing foaming, particularly if moisture is present or if an emulsified asphalt was used in a previous load.

If you suspect that there may be moisture in the spray bar or circulating system, the filling operation should be stopped when the tank is no more than 25% full. The product should then be circulated from the tank through the spray bar for a minimum of 2 minutes at a rate of 80 to 110 GPM before continuing the filling operation. After circulating product in the spray bar, suck back the material from the bar and then return to the loading configuration and continue loading.

If foaming does occur, continue circulating until the foaming stops, and then suck back the product from the spray bar into the tank before continuing the loading operation.

Filling Through the Fill Line



WARNING

To prevent possible burns from foaming or violent eruption, do not load tank with material temperature over 200°F if water or condensation is present in tank, or if emulsion was used in the previous load. Do not heat material over 200°F if moisture or emulsion is present in tank.

Connections and Preliminary Checks



WARNING

To prevent possible burns from leaking material: Be sure all pipe, cap and hose connections are secure before opening valves or beginning any operation.



WARNING

To prevent possible burns to operators or bystanders, or possible equipment damage, do not start any operation if any control settings are unknown.

WARNING

To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

WARNING

To prevent burns: Always wear eye protection, long sleeve shirt, insulated gloves, boots, and long pants outside the boots when working around the distributor.

With the power off:

Ensure that both the fill line and the suction strainers are clean and properly installed.

Ensure that all connections between the distributor and the supply source are tight to prevent asphalt leaks. Air leaks will reduce the vacuum and slow down the filling operation. The distributor is designed to suck asphalt through the fill line. ***Do not pressurize the fill line with an external pump.***

WARNING

Before removing the fill line cap, make certain that the asphalt pump is turning and the suction valve is closed.

Filling from the Cab

If you have not yet done so, read “Filling through the fill line” before continuing.

Set all of the manually controlled valves first. (See Fig 2)

At the rear panel:

Place the “Pump Control” switch in the “front” position. This disables the rear panel pump control and makes the front panel pump control active.

Turn the “Master Power” switch “on” to enable the front control panel.

At the front panel:

1. Turn the “Function” knob to the “Load/ Transfer” position. This positions the 4-way valve in the circulate in tank position and closes the tank valve.

2. Turn the “Power” switch “on”. Both the front and rear power switches must be on to operate.

3. If the displayed pump speed is not the desired

speed, select the pump speed on the display with the “Select” switch and change the value to the desired with the “Value” switch. A pump speed of 100 GPM is recommended to begin the loading operation. When the desired speed is displayed push the “Start” button to start the pump. Once the pump is turning the pump speed can be changed at anytime as long as the pump speed is selected. Depending on material viscosity, as the loading rate is increased, the asphalt pump may cavitate. When this happens, the pump will make a distinctive sound, easily recognized with experience. Short periods of operation while the pump is cavitating will not damage the pump but you should not operate the pump in this condition for extended periods. Higher speeds will not load thick material faster. Light materials or materials at spraying temperature, may be loaded at faster pump speeds.

4. Run the engine at a minimum of 1100 RPM.

WARNING

To prevent possible burns from material overflow: Allow sufficient space in the tank for expansion of the material when heating

WARNING

To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

5. Open the valve at the supply source and monitor the tank gage. When the gage shows full, close the supply valve.

Using the Measuring Stick

The measuring stick is only accurate when the tank is level.

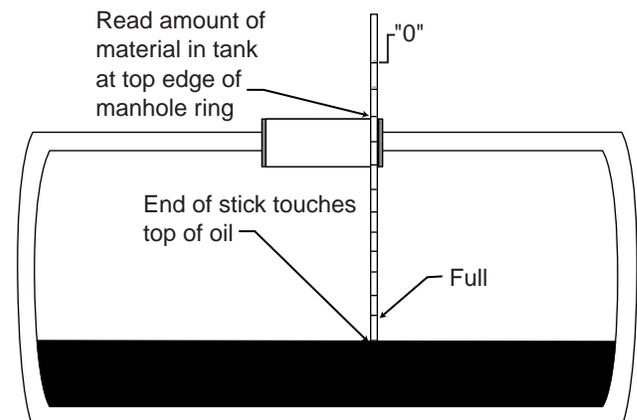


Figure 1 Using the Measuring Stick

6. After closing off the supply valve, While the distributor pump is turning, **carefully break the connection between the supply source valve and the hose until you hear a vacuum and elevate the hose to allow maximum drainage to the fill line.**



WARNING

To prevent burns: Always wear insulated gloves when handling spray bar sections or hoses.

12. Allow the pump to continue turning while the hose is disconnected from the fill line and the fill line cap is replaced and secured.

13. Turn the “Function” knob to “Bar Suckback” to stop the pump and keep the tank valve closed. The knob can then be turned back to “Load/ Transfer” and the pump will remain stopped until restarted using the start button.

Filling from the Rear Control Panel

If you have not yet done so, read “Filling through the fill line” before continuing.

Set all of the manually controlled valves first.

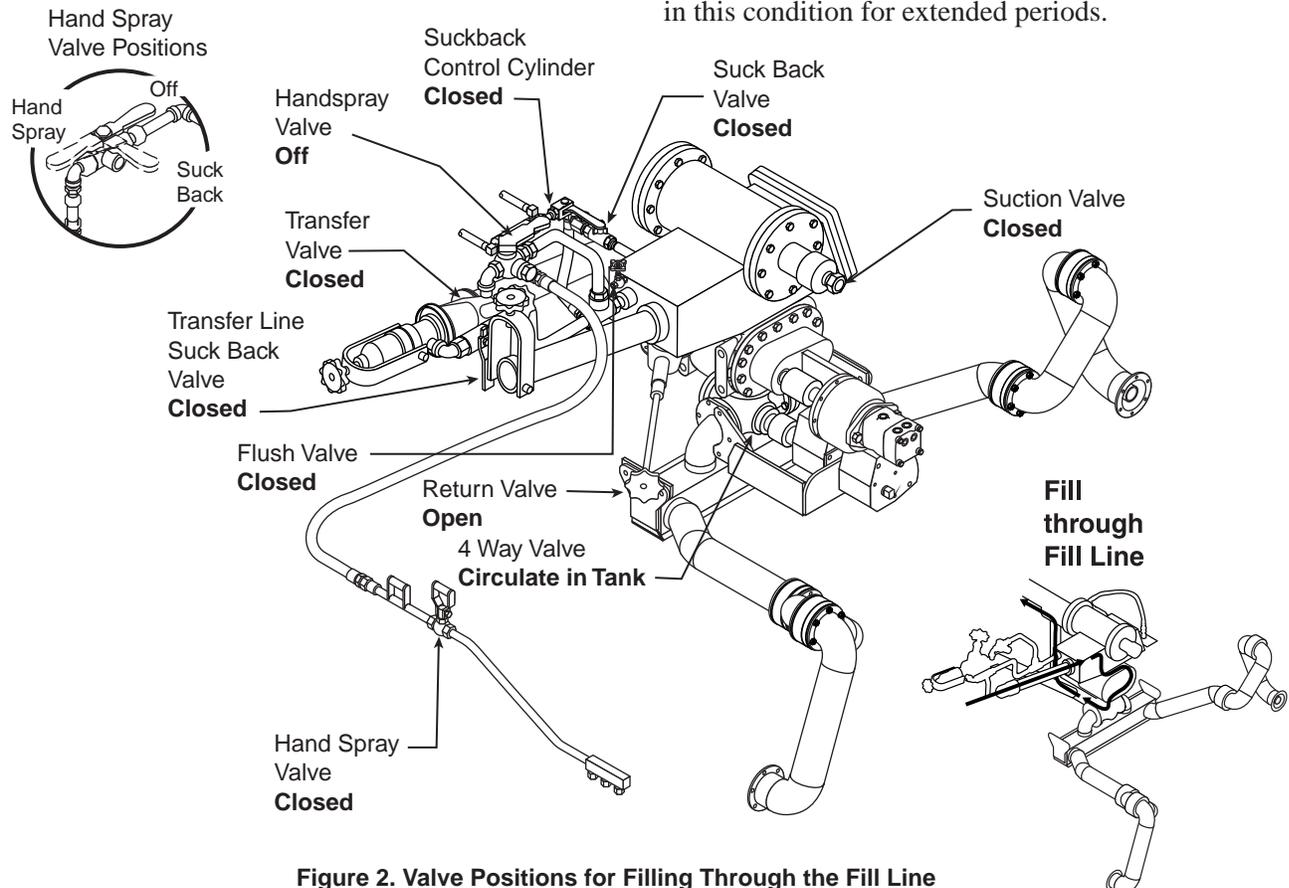


Figure 2. Valve Positions for Filling Through the Fill Line

At the front panel:

Turn the “Function” knob to the “Load/ Transfer” position. This positions the 4-way valve in the circulate in tank position and closes the tank valve.

Turn the “Power” switch “on”. Both the front and rear power switches must be on to operate.

At the rear panel:

1. Turn the “Pump Control” knob fully counterclockwise to insure the pump is at minimum speed before switching to the rear pump control.

2. Place the “Pump Control” switch to the “rear” position to enable control of the pump from the rear.

3. Turn the “Master Power” switch “On”.

4. Adjust the “Pump Control” knob to get the desired rate.

A pump rate of 100 GPM is recommended to begin the loading operation. The pump rate can be increased at any time after loading has begun by using pump control knob. Depending on material viscosity, as the loading rate is increased, the asphalt pump may cavitate. When this happens, the pump will make a distinctive sound, easily recognized with experience. Short periods of operation while the pump is cavitating will not damage the pump but you should not operate the pump in this condition for extended periods.

! WARNING
 To prevent possible burns from material overflow: Allow sufficient space in the tank for expansion of the material when heating

Higher pump speeds will not load thicker materials faster. Lighter materials, or heavy materials which are already at spraying temperature, may be loaded at faster rates.

! WARNING
 To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

5. Open the valve at the supply source and monitor the tank gauge. When the gauge shows full, Close the supply valve

6. After closing the supply tank valve, while the asphalt pump is still turning, **carefully break the connection between the supply source valve and the hose until you hear a vacuum and elevate the hose to allow maximum drainage to the fill line.**

7. Disconnect the hose at the supply end and elevate the hose to allow maximum drainage of the product into the fill line.

! WARNING
 To prevent burns: Always wear insulated gloves when handling spray bar sections or hoses.

8. Allow the pump to continue turning while the hose is disconnected from the fill line and the fill line cap is replaced and tightened.

Filling through the Manhole

To reduce the risk of accidental discharge of asphalt, the asphalt pump should not be running and the “Function” knob should be in “Load/ Transfer” when filling through the manhole. When the gage shows full, close the supply valve

! WARNING
 To prevent possible injury: Always open the manhole cover slowly. Pressure build up in the tank may cause the cover to burst open.

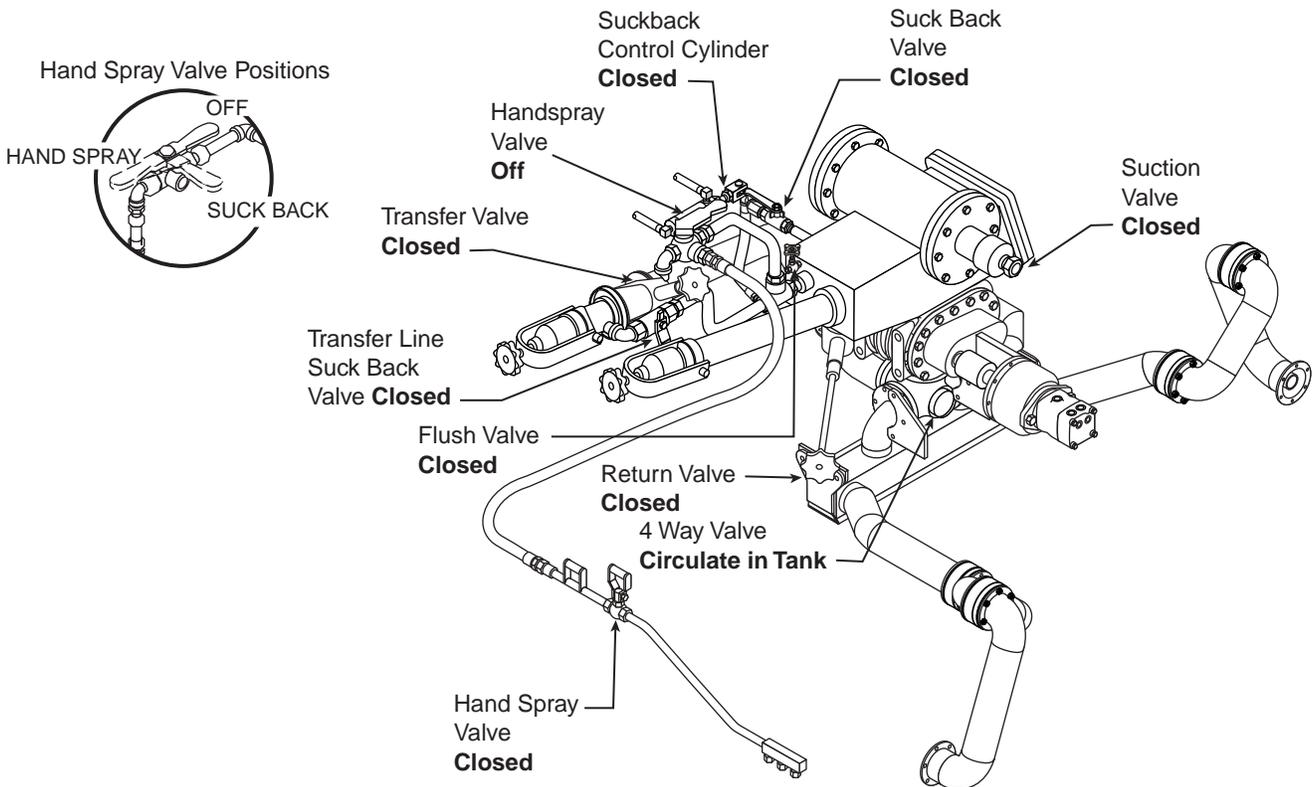


Figure 3. Valve Positions for Filling Through the Manhole

Circulating Product in the Tank

⚠ WARNING

To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

Circulating in the tank from the cab

Set all of the manually controlled valves first.

At the rear panel:

Place the “Pump Control” switch in the “front” position. This disables the rear panel pump control and makes the front panel pump control active.

Turn the “Master Power” switch “on” to enable the front control panel.

At the front panel:

1. Turn the “Function” knob to the “Tank Circulate” position. This positions the 4-way valve in the circu-

late in tank position and opens the tank valve.

2. Turn the “Power” switch “on”. Both the front and rear power switches must be on to operate.

3. If the displayed pump speed is not the desired speed select the pump speed on the display with the “Select” switch and change the value to the desired with the “Value” switch. A pump speed of 100 to 150 GPM is recommended for heating operations. When the desired speed is displayed push the “Start” button to start the pump. Once the pump is turning the pump speed can be changed at anytime as long as the pump speed is selected.

⚠ WARNING

To prevent possible burns from material overflow: Allow sufficient space in the tank for expansion of the material when heating

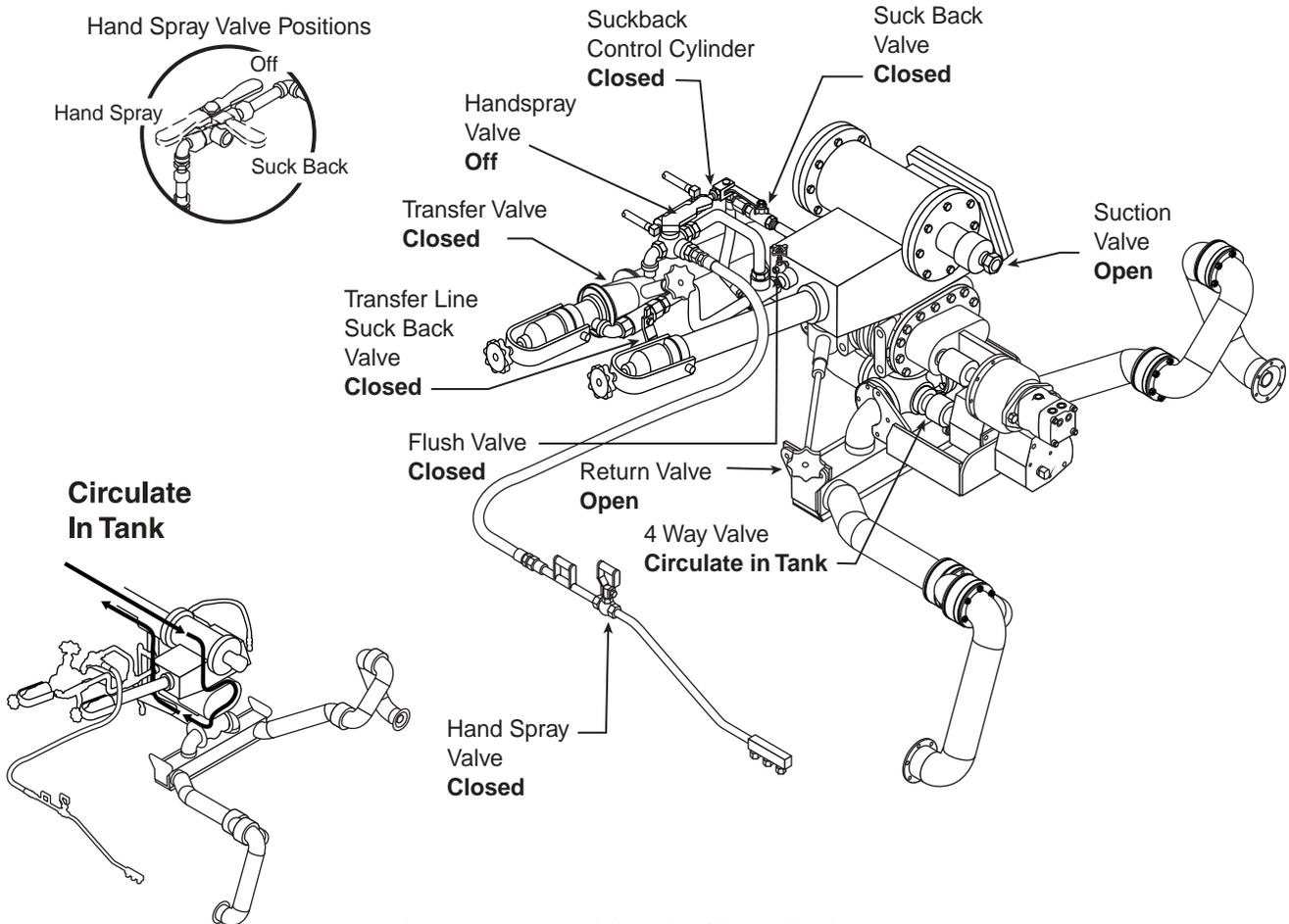


Figure 4 Valve Positions for Circulating in the Tank

Circulating in the Tank from the Rear Control Panel

Set all of the manually controlled valves first.

Before setting switches at the front panel be sure that the Master Power switch in the rear panel is “Off”.

At the front panel:

1. Turn the “Function” knob to the “Tank Circulate” position. This positions the 4-way valve in the circulate in tank position and opens the tank valve.
2. Turn the “Power” switch “on”.

At the rear panel:

1. Turn the “Pump Control” knob fully counterclockwise to insure the pump is at minimum speed before switching to the rear pump control.
2. Place the “Pump Control” switch to the “rear” position to enable control of the pump from the rear.
3. Turn the “Master Power” switch “on” to enable the front control panel.
4. Adjust the “Pump Control” knob to get the desired rate. A pump speed of 100 to 150 GPM is recommended for heating operations.

Hand Spray Valve Positions

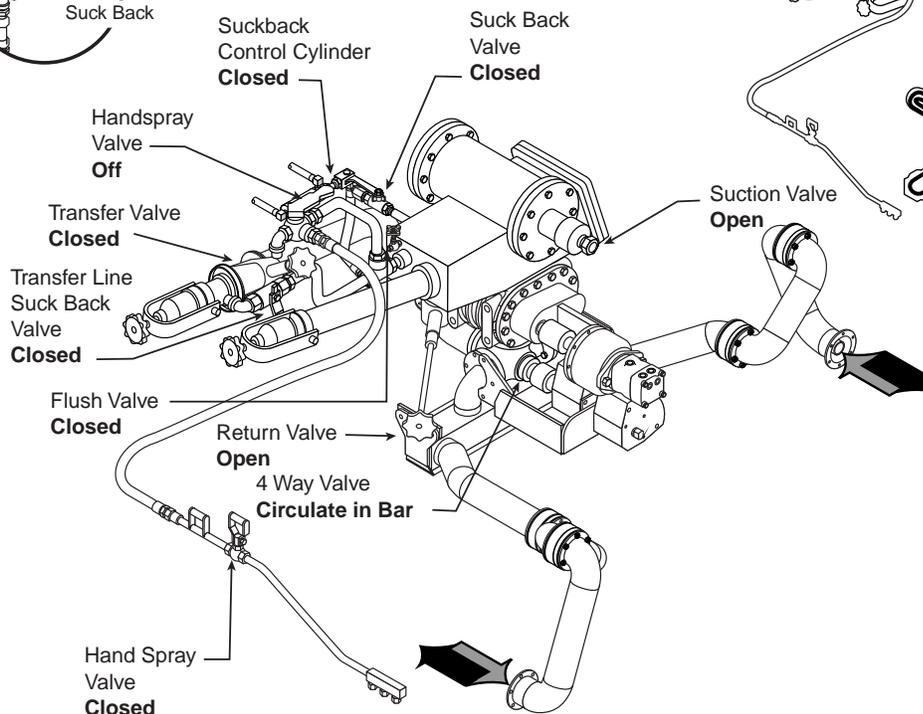
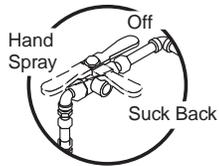


Figure 5. Valve Positions for Circulating in the Bar

! WARNING

To prevent possible burns: Use extreme caution when using a torch to heat the pump. Asphalt accumulated around the pump may ignite when heating the pump with a torch

If the product is too cold to be circulated, some heating with the burners will be needed to increase the temperature enough to be able to start circulating. Refer to the portion of this operating manual for instructions on your particular type of burner.

! WARNING

To prevent an explosion or fire hazard: When the burners go out, shut off the fuel supply to both burners and allow the flues to ventilate for at least 3 minutes before re-lighting the burners

! WARNING

To prevent an explosion: Do not operate the burners when the vehicle is unattended, when the vehicle is in motion, or with the vehicle in a confined area

Circulating Product in the Bar

WARNING

To prevent an explosion or fire hazard: Ensure that the burners are extinguished before removing any material from the tank in any manner. Liquid petroleum (LP) burners can support a flame for several minutes after the fuel supply is turned off.

Set all of the manually controlled valves first.

Perform the procedure for circulating in the tank first. Then move the Function knob to the “Bar Circulate Rear Suction” position. Push the “Start” button to restart the pump. The circulate in bar procedure can be performed from either the cab or the rear control panel.

CAUTION

To prevent excessive pressure in the spray bar, the asphalt pump speed should not exceed 160 GPM while circulating in the spray bar.

Circulate product long enough to ensure removal of all air from the bar and to heat the spray bar valves sufficiently. For better material circulation, in the bar ends, the wings should be lowered. Before moving the bar, circulate some hot material through the bar. This allows the bar to warm up and also extends the life of the bar seals and o-rings.

Spraying Operations

A correct spray pattern cannot be obtained unless the product is heated to its proper spraying temperature. Cold product will not provide sharp spray edges, and will cause streaking. If heating of the product is required, refer to the section of this manual on “Heating Product in Distributors” for instruction on operation of your particular type of burners.

The computer automatically adjusts the asphalt pump speed to deliver the correct amount of asphalt for the application rate, spray width and vehicle speed. The circulation rate in the bar when not spraying should be set to 50% of the pump speed while spraying. This circulation rate will allow the asphalt pump to reach the desired speed quickly when spraying is started. Circulation rates higher than 50% will result in a heavier start while rates below 50% will produce a lighter start.

WARNING

To prevent an explosion or fire hazard: Ensure that the burners are extinguished before removing any material from the tank in any manner. Liquid petroleum (LP) burners can support a flame for several minutes after the fuel supply is turned off.

To prevent an explosion: Do not operate the burners when the vehicle is unattended, when the vehicle is in motion, or with the vehicle in a confined area.

To prevent an explosion or fire hazard: When the burners go out, shut off the fuel supply to both burners and allow the flues to ventilate for at least 3 minutes before re-lighting the burners.

To prevent an explosion or fire hazard: Do not heat the material beyond the manufacturer’s recommended temperature.

To prevent an explosion or fire hazard: Keep burning cigarettes or other sources of combustion away from manholes and overflow vents.

To prevent possible hand or facial burns: Always light the inside burner first. Do not reach across a lit burner to light or re-light the inside burner. Shut off the outside burner before lighting the inside burner.

To prevent possible burns from material overflow: Allow sufficient space in the tank for expansion of the material when heating

To prevent possible burns to operators or bystanders, or possible equipment damage, do not start any operation if any control settings are unknown.

To prevent possible burns from leaking material: Be sure all pipe, cap and hose connections are secure before opening valves.



WARNING

To prevent possible burns from hot asphalt spray: Do not stand, or allow anyone to stand, where accidental opening of a valve may cause contact with hot asphalt.

Spray bar nozzles have a limited flow range at which optimal performance will be achieved. Flow rates greater than this optimal range will cause excessive fogging. Rates that are too low will cause the fan to sag and cause heavy edges. Refer to the nozzle selection chart in the operator's manual to select the nozzles appropriate for your conditions.

Adjusting the Spray Bar Nozzle Angle

Adjust the nozzles to obtain an angle of approximately 30 degrees with the spraybar centerline. Every nozzle should be at the same angle. A nozzle adjustment wrench is supplied with each new unit.

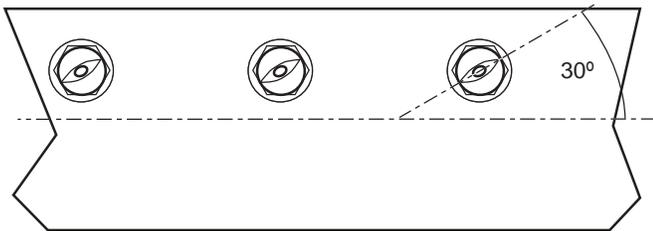


Figure 6. Adjusting the Spray Bar Nozzles

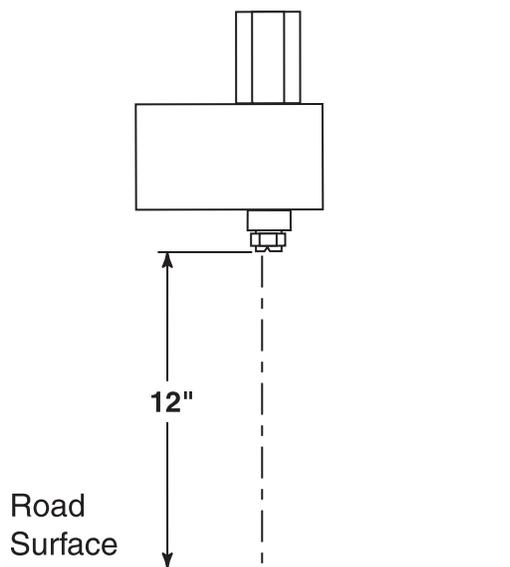


Figure 7. Adjusting the Spray Bar Height.

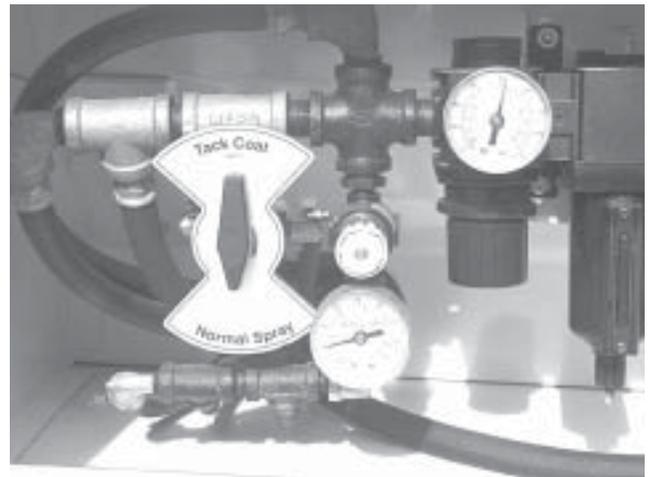
Adjusting the Spray Bar Height

Lower the spraybar and adjust the down stops so that the nozzles are approximately 12" above the road, on the main bar with both wings folded, when the tank is empty. At this height, the spray fans from the nozzles will overlap to provide triple lap coverage of material on the ground. This is the normal spraying height. Lower the wings and adjust them with the cylinder nuts to follow the crown of the road.

Spraying through the Bar

If there is a message flashing over the pump speed or the bar length, you will not be able to spray until the message(s) is cleared. The message over the pump speed would be "Standby", which indicates that the pump has not been started with the start switch. The messages over the bar length would be "Center", "Center L" or "Center R". These indicate that the spray bar(s) have either been intentionally moved or have hydraulically drifted to a position that is not appropriate. Toggling the appropriate Right and/or Left bar switches will clear the messages.

For units equipped with the tack coat option, there is a selector valve on the air oiler assembly that selects between truck pressure and 20 psi. The lower regulator should be set to 20 psi. When tack coat is selected, the top side of every other spray valve has truck pressure applied, which overcomes the truck pressure applied to the underside of the spray valve because of the difference in areas and the additional spring on the top side. In normal spray, all spray valves have 20 psi on the top side. Be sure that this valve is selected correctly before continuing.



The start stagger on a variable bar is totally dependent on the start speed because the computer assumes a speed. The end stagger is dependant on the distance set in the set up screens and is very accurate at almost any speed, since the ground speed has been measured. If you are stopped and shut the spray bar off, the computer will shut the spray bar off within a few seconds so that asphalt doesn't puddle, but you will not get a straight line.

Before continuing, the pump control should be set to "front", and material should be circulating through the spray bar. If not, see the Circulate in Bar section.

Select the desired spray bar sections to spray by placing the appropriate switches in the "On" position. The spray bar valves corresponding to the selected bar switches will open when the "Master Spray" switch is turned on. Individual switches may be turned on or off during the spray operation, and the computer will adjust the pumping rate to maintain the desired Application Rate.

Position the spray bars to the desired width with the Right and Left bar switches. This allows adjustment of the spray bar width in increments of four inches. The spray bar width can be changed with these switches while spraying and the computer will adjust the pump speed. If you desire to maintain the spray width, the

shift switch will allow simultaneous shifting of both spray bars. Even though one foot switches may be on in the computer controlled section the computer will control turning them on and off as the bar width is changed with the Right and Left bar switches. If the one foot switches are off in this section the computer can not turn them on even if it would be appropriate to do so.

Choose the desired application rate by depressing the appropriate "Memory" button or by selecting "Application rate" on the screen using the "Select" switch and then toggling the "Value" switch up or down to set the desired application rate on the digital display. This can also be done while spraying and the computer will automatically adjust the pump speed.

Lower the spray bar and continue to circulate in the bar to bring the spray bar up to operating temperature.

Put the truck transmission and rear axle in the proper settings for the shot.

Start the distributor moving in the pre selected gear.

At the start line of the shot, move the "Master Spray" switch to the "On" position. While the distributor is spraying, the truck speed does not have to remain constant to maintain the application rate accuracy. At higher speeds, flow rates can increase beyond the nozzle flow rating. When this occurs, fogging will result and you

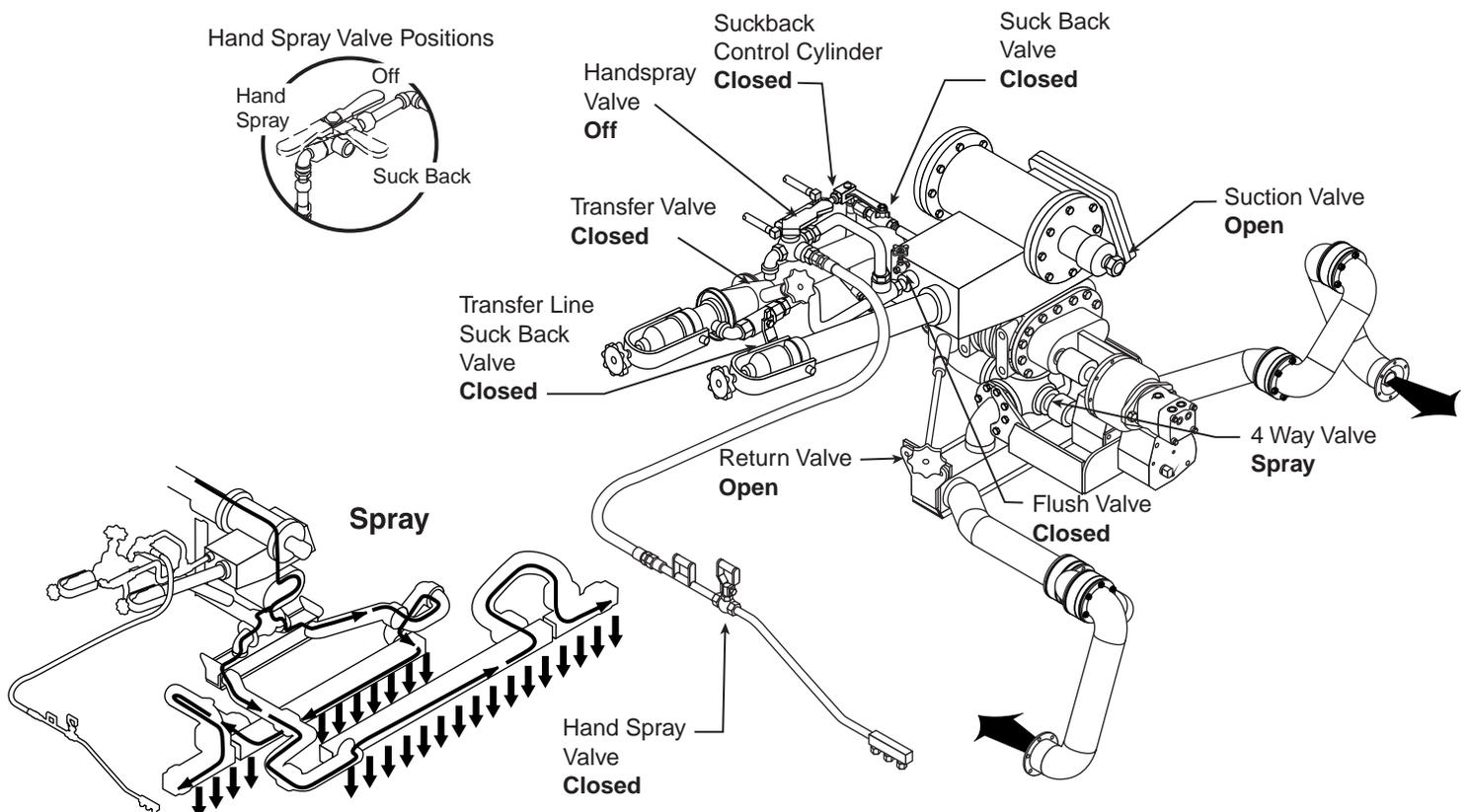


Figure 8. Valve Positions for Spraying Through the Spray Bar.

should slow down. At lower speeds, the flow rate may decrease below the recommended nozzle flow rating. When this occurs, the fan droops causing incomplete overlapping, heavy edges and streaking.

When the end of the shot is reached, turn the “Master Spray” switch “Off”. The 4-way valve will automatically return to the “Circulate in Bar” position when the master spray switch is turned off.

During the periods between shots, material should be circulated in the spray bar to keep the bar warm and prevent material set up in the bar. However, material should not be circulated in the bar when travelling from location to location. If you want to shut the distributor down at the end of the day or between shots, you must suck back the system. Refer to the suck back portion of this manual for instructions.

**CAUTION**

Do not run the pump above rated capacity of 400 GPM. Damage to equipment may occur.

Setting the Digital Memory Presets

Setting the digital memory presets is not required to spray. The memory buttons offer the operator a convenient way to store 10 different preset application rates. These settings are saved in the memory even after the master power switch has been shut off.

To store an application rate in a memory location, select the “Gal/Sq Yd” in the digital display using the “Select” switch.

To set a memory, push that preset button in and hold it in. While holding it in, set the application rate to the desired value using the “Value” switch. To raise the application rate hold the “Value” switch up and to lower the application rate, hold the “Value” switch down. When you have the application rate set to the desired value, release the memory button. The displayed application rate will be stored in that memory location until it is over written with a new application rate using the same procedure.

Suckback from the Cab

Raise the spray bar and fold the wings up.

Turn the “Function” knob to the “Bar Suck Back” position. If the suck back valve is not air operated, open it manually. run the pump at 200 gpm from the cab or set the pump control to “rear” and adjust the pump speed with the rear pump control knob. Remember the gpm reading is displayed only in the cab.

Open a bleeder valve at the end of one of the wings. Leave it open until you hear a positive indication of vacuum at the valve. After closing the valve, repeat the procedure on the opposite wing. When first opening the second bleeder there may be an indication of vacuum, but it will go away shortly and then come back. Be sure and wait long enough for it to reappear.

WARNING

To prevent possible burns from hot asphalt spray: Do not stand, or allow anyone to stand, where accidental opening of a valve may cause contact with hot asphalt.

For asphalts like AC it is recommended that this procedure be completely repeated a second time, after which adding solvent such as diesel fuel through each bleeder will quickly flush the spray bar.

Turn the Function Switch to Pump Flush and close the suck back valve if it is a manual valve

Reduce the asphalt pump speed to 100 gpm.

Open the self-flush valve located on the strainer box. This will allow diesel fuel to enter the system and wash out the pump.

After 2 minutes, shut the self-flush valve.

Turn the “Master Power” switch off.

If the unit is equipped with the auto wash option, turn the “Function” switch to “Power Wash” with the flush valve open and asphalt pump turned off and run for 2 minutes. This will place a quart of diesel fuel on top of the asphalt pump for better starts after long periods of shutdown.

If not equipped with the electric pump, it is helpful to pour some diesel fuel down the fill line after all operations are completed. The diesel fuel will remain in the pump overnight to keep the pump free for the next morning’s operation.

Ensure that the self flush valve is closed at the end of this function, or before loading or circulating asphalt to eliminate chances of inducing asphalt into the self flush fuel tank.

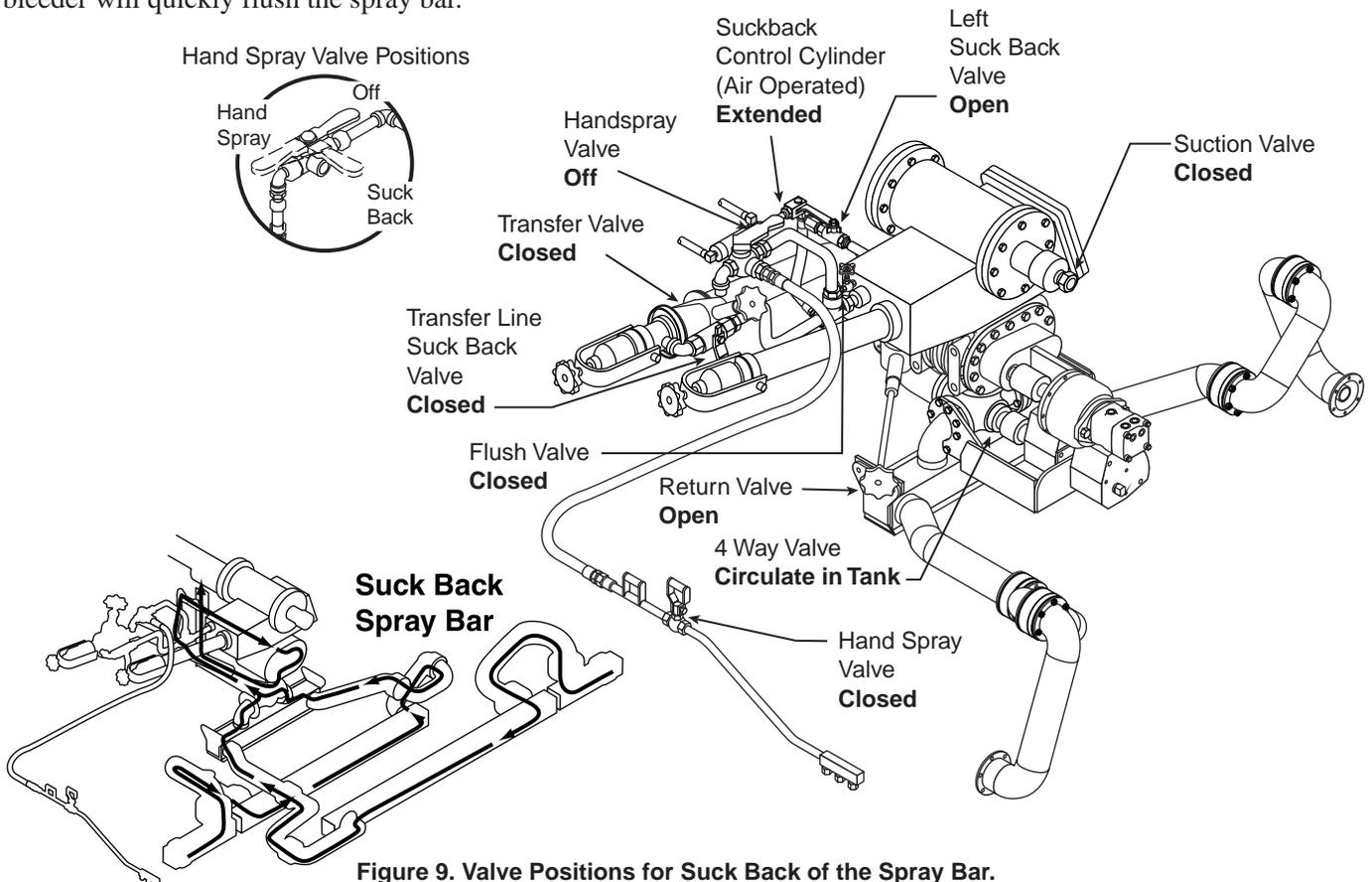


Figure 9. Valve Positions for Suck Back of the Spray Bar.

Handspraying

Before spraying, place the valves in position for handspray.

⚠ WARNING
To prevent burns from hot asphalt when handspraying: Hold the handspray gun in proper position and watch for other people.

⚠ WARNING
To prevent burns: Always wear eye protection, long sleeve shirt, insulated gloves, boots, and long pants outside the boots when working around the distributor.

At the rear panel:

Turn the “Pump Control” knob fully counterclockwise to insure the pump is at minimum speed. Select front or rear control with the “Pump Control” switch. Turn the “Master Power” switch “on”.

At the front panel:

Turn the “Function” knob to the “Handspray” position.

Turn the “Power” switch “On”.

Adjust the asphalt pump speed to 50 GPM using the “Value” switch in the cab when the pump speed is selected, or set the “Pump Control” switch to “rear” and adjust the pump speed with the “Pump Control” knob. Remember, the GPM reading is only available in the cab of the distributor.

⚠ CAUTION
When using rear pump control, engine RPM changes will affect asphalt pump speed

Turn the handspray valve on the spray wand 90 degrees to spray.

Adjust the handspray pressure with the “Return” valve. Turn the “Return” valve clockwise to increase the handspray pressure. Do not close the “Return” valve completely as this will cause the asphalt to dead head into the handspray hose when the handspray wand is shut off.

If the “Return” valve is approaching the completely closed position and pressure in the wand is insufficient, turn the “Return” valve counter clockwise and increase the asphalt pump flow rate.

When finished hand spraying suck back the handspray system.

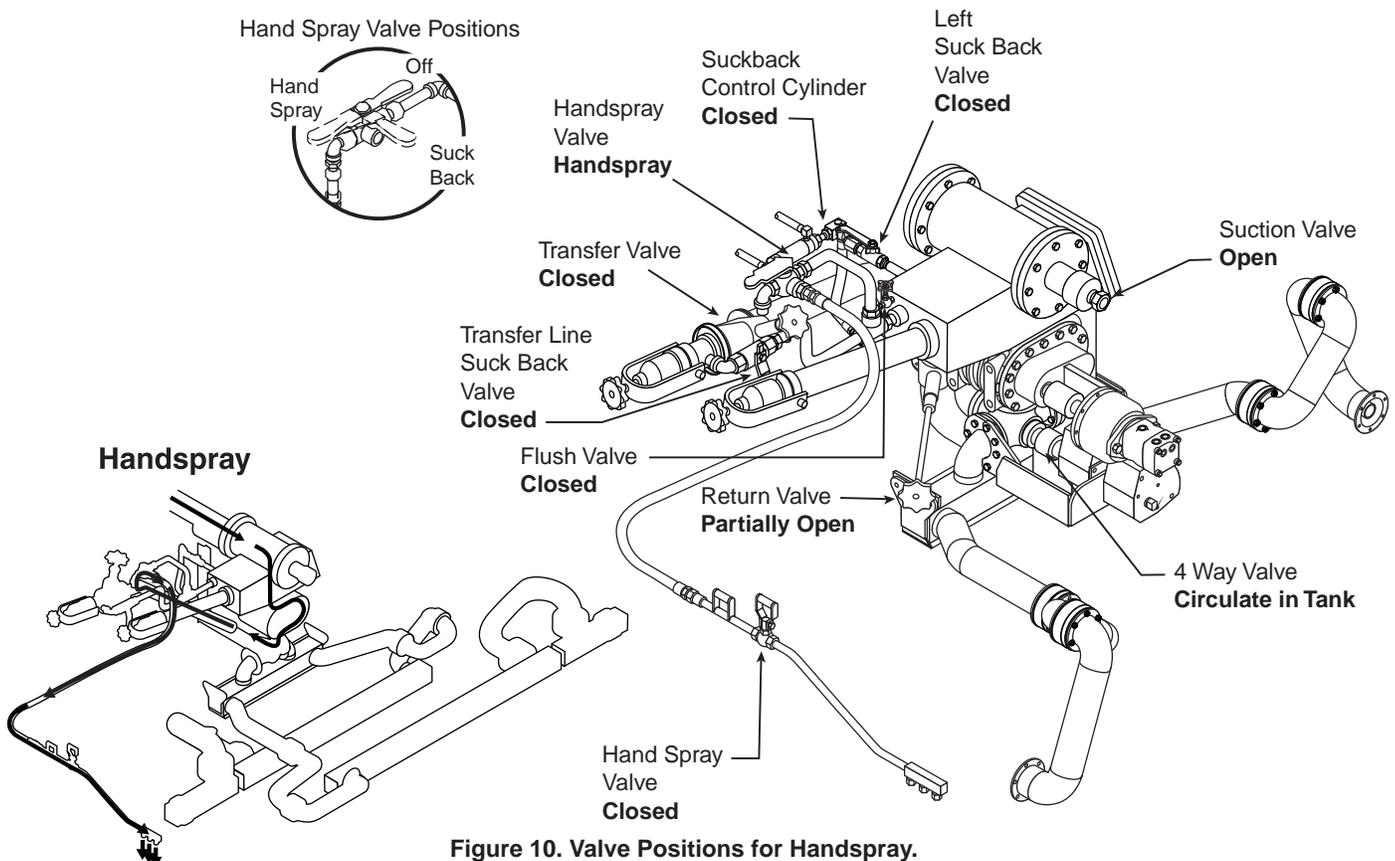


Figure 10. Valve Positions for Handspray.

Suck Back for Hand Spray Operations

When finished hand spraying, set all valves and levers to their positions for handspray suck back.

Turn the “Function” knob to the “Bar Suck Back” position.

Suck back the asphalt from the handspray hose by turning the “Return” valve counter clockwise to the “Open” position.

Open the handspray suckback valve.

Increase the pump speed to approximately 200 GPM.

After approximately 1 minute, crack the handspray valve on the handspray wand “open”. Suck the handspray wand back for about 2 minutes. If finished hand-spraying for the day, crack open the handspray valve with the nozzles submerged in flushing oil. Close the handspray wand valve and shut off the pump.

Return all of the valves to their normal positions.

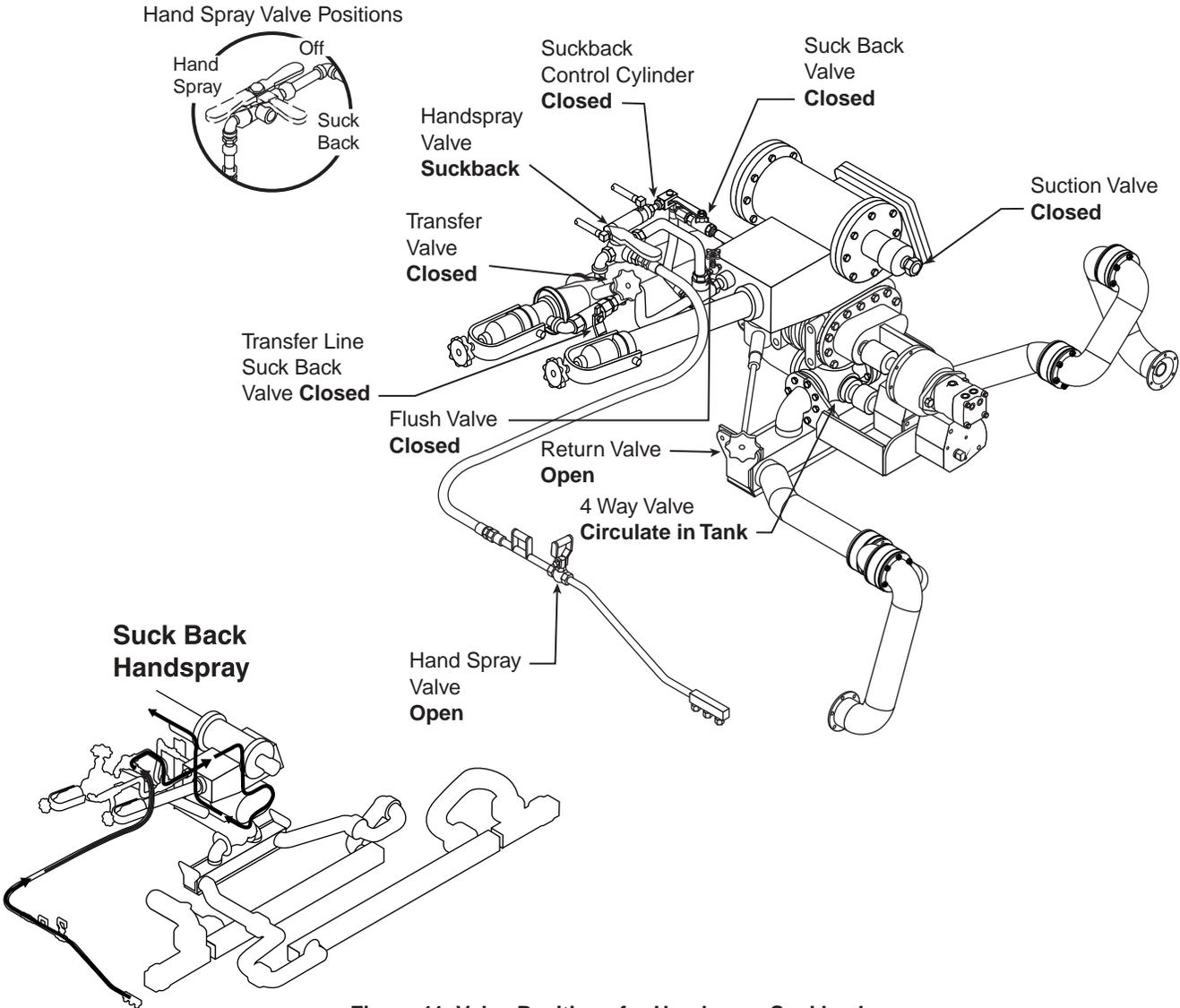


Figure 11. Valve Positions for Handspray Suckback

Pump Off Operations

Connect the pump-off hose from the storage tank to the transfer line.

When preparing to pump off, ensure that all valves in the pump-off line between the distributor and the storage tank are open before opening the tank valve on the distributor.

Set all of the valves and levers to their proper positions for pump-off.

Place the “Function” knob in the “Pump off” position.

Open the “Transfer” gate valve.

Increase the pump speed to approximately 150 GPM using the “Value” switch in the cab when the pump speed is selected, or set the “Pump Control” switch in the rear control box to “Rear” and adjust the pump speed with the “Pump Control” knob. Remember that the GPM reading is only available in the cab.

Turn the “Return” valve clockwise to the “Closed” position, watch that the pump off hose does not become plugged.

If this happens open the “Return” valve by turning the handwheel counter clockwise.

When pump-off is complete, turn the “Return” valve to the “Open” position.

Close the transfer valve.

Decrease the pump speed to approximately 50 GPM.

Turn the “Function” switch to the “Load/Transfer” position.

Close the valve at the storage tank.

Open the suckback valve in the transfer line, and **carefully break the connection at the storage tank, between the storage tank valve and the fill hose to allow air into the hose.**

 WARNING
To prevent burns: Always wear insulated gloves when handling spray bar sections or hoses.

Increase the pump speed to approximately 150 GPM for 2 minutes.

Increase the pump speed to 200 GPM. Carefully and slowly disconnect the hose at the storage tank end and elevate the hose to allow the maximum drainage of asphalt to the transfer line. Allow the pump to continue turning while the hose is carefully disconnected from the transfer line and the transfer line cap is replaced and secured.

Then shut the pump down and return the suckback valve to its normal position.

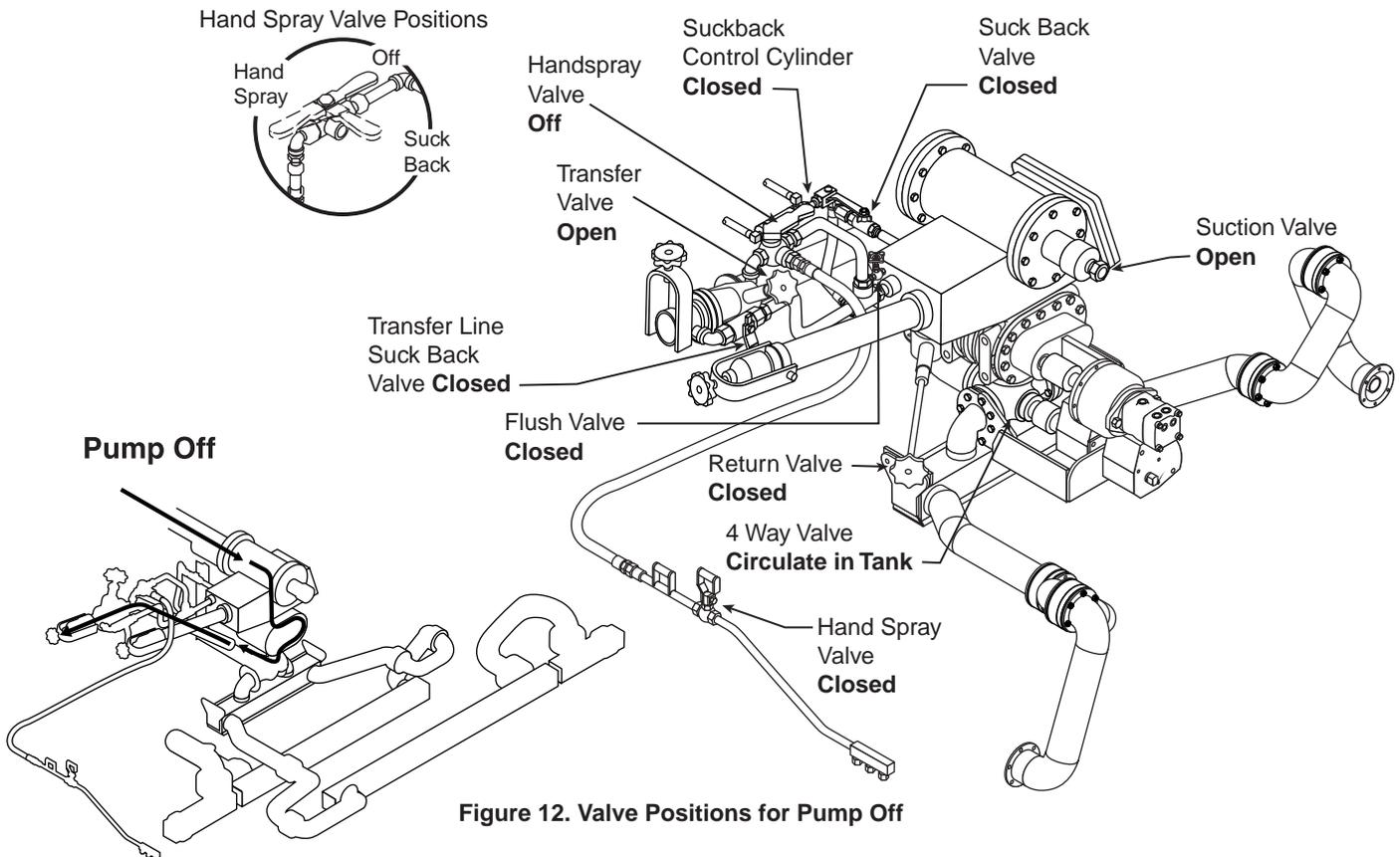


Figure 12. Valve Positions for Pump Off

Transfer Operations

Set all of the valves and levers to their proper positions for transfer.

Turn the “Function” switch to the “Transfer” position.

Connect the loading hose from the supply tank to the fill connection. Be sure that the connections are tight.

Connect the transfer hose from the transfer connection to the storage tank. Be sure that the connections are tight.

When preparing to transfer, be sure that all of the valves in the pump off line between the distributor and the storage tank are open before opening the valve on the storage tank containing liquid.

Open the Transfer valve.

Turn the “Return” valve handwheel fully clockwise to the “Closed” position.

Open the valve at the storage tank.

Slowly and carefully open the valve at the supply source.

Start the pump and increase the pump speed to approximately 150 GPM using the “Value” switch in the cab when the pump speed is selected or set the “Pump Control” switch at the rear control panel to “Rear” and adjust the pump speed using the “Pump Control” knob in the rear control panel.

When finished, close the valve at the supply tank.

Drain the loading hose from the supply tank to the fill connection.

WARNING

To prevent burns: Always wear insulated gloves when handling spray bar sections or hoses

Reduce the pump speed to 50 GPM.

Close the valve at the storage tank.

Turn the “Return” valve handwheel fully counter clockwise to the “Open” position.

Close the transfer valve.

Shut off the pump.

Slowly and carefully break the connection at the storage tank and drain the line into a container.

Slowly and carefully break the connection the transfer line and drain the hose into a container.

Replace the caps on the fill and transfer lines.

WARNING

Suckback of the storage tank line will put material into the tank and could cause an explosion if the tank has not been fully cleaned of emulsion material

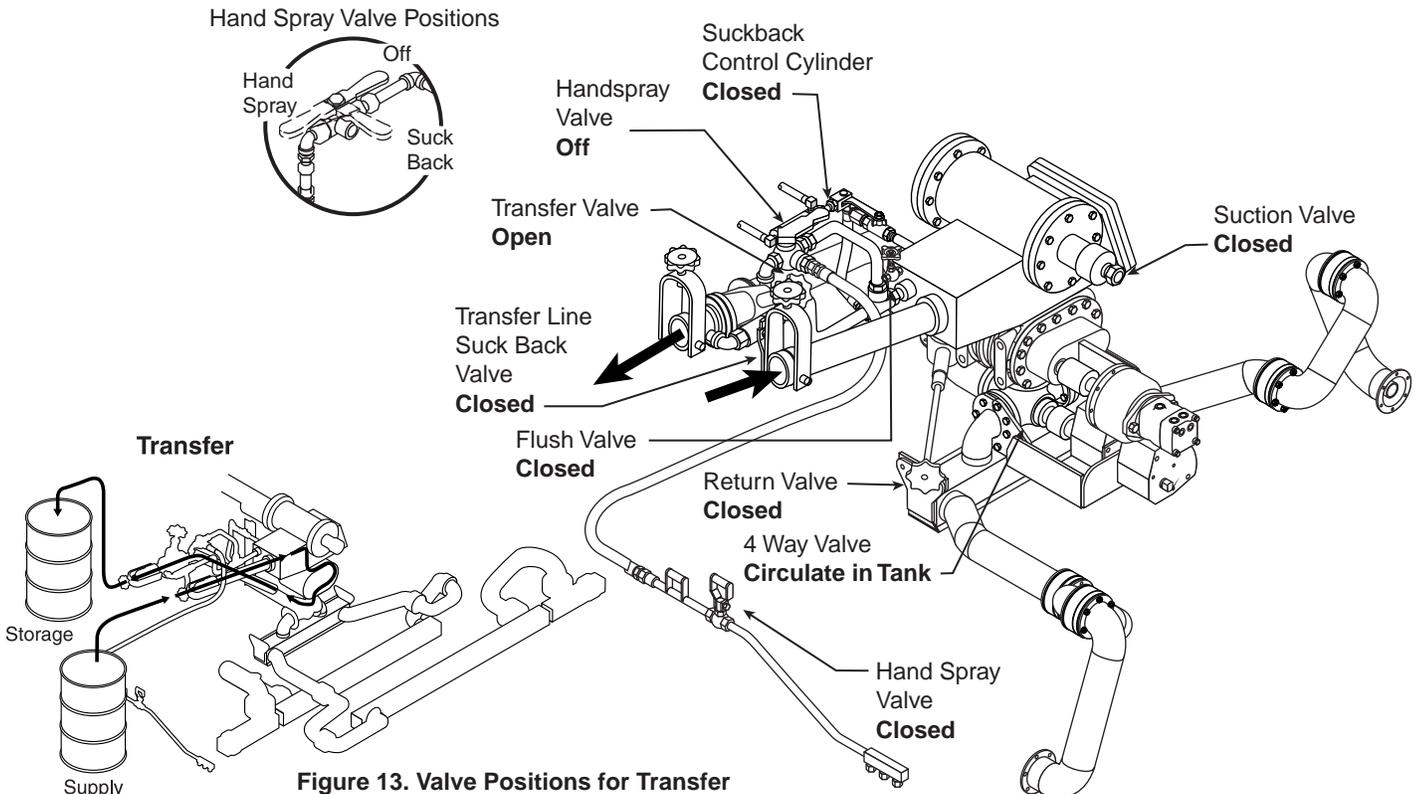


Figure 13. Valve Positions for Transfer

Flushing Operations

Set all of the valves and levers to their proper positions for flushing.

Turn the “Function” switch to the desired flushing operation, either the “Pump Flush” or the “Bar Flush” position.

Open the self-flushing valve and run the pump at approximately 100 GPM.

After 2 minutes, close the self flush valve.

Normally the suckback procedure will remove sufficient material from the circulating system to negate the need for draining the circulating system and spray bar before proceeding with the wash out operation. The flushing operation requires only 3 quarts of flushing solvent. This small amount is not sufficient to fill the lines to the tank, thus preventing solvent from being forced into the tank.

A common practice following completion of the flushing procedure and subsequent shutdown is to pour 1 to 2 quarts of solvent into the fill line. This softens or dissolves the residual asphalt in the pump. Allow these solvents to remain in the system until the next use.

If unit has electric washdown option, open flush valve for 2 minutes. This will pump 2 quarts of diesel fuel on top of the asphalt pump.

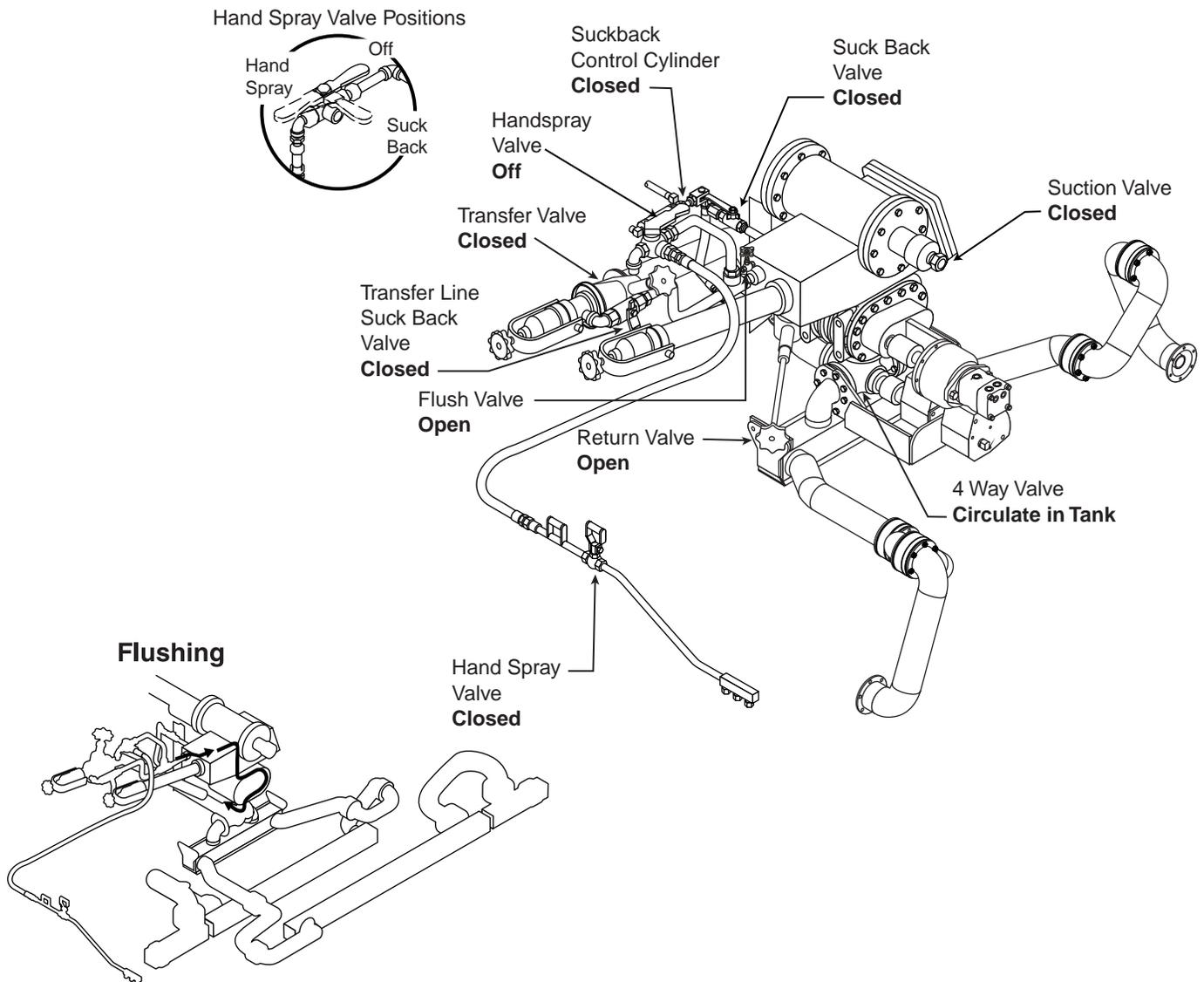


Figure 14. Valve Positions for Flushing

Heating Asphalt with Liquid Propane Gas (LPG) Burners

IMPORTANT

Circulating the asphalt in the tank while heating is recommended for faster heating and reduced carbon formation on the flues. Only when the asphalt pump is “Frozen” is it acceptable to operate the burners without circulating asphalt in the tank. However, if the asphalt pump is frozen, carefully apply heat to the pump and start circulating the material as soon as possible.

WARNING

Residual fuel in LPG burners will support a flame for several minutes after the fuel flow has been shut off. After using LPG burners, confirm that all flame has been extinguished before attempting any operation that could release flammable vapors.

Failure to ensure that the flame is completely extinguished could result in an explosion or fire that can cause injury or death.

To prevent an explosion or fire hazard: Position unit broadside to wind whenever possible to prevent volatile fumes from drifting toward burners

To prevent an explosion or fire hazard: Flues **MUST** be covered by a minimum of 6 inches of material when the burners are in operation.

To prevent an explosion or fire hazard: Do not remove material from tank in any manner when the burners are in operation.

To prevent an explosion or fire hazard: Do not drive unit when burners are operating.

To prevent an explosion or fire hazard: Do not operate burners if tank is damaged or leaking.

To prevent an explosion or fire hazard: When burners go out, allow flues to ventilate for several minutes before relighting burners.

To prevent an explosion or fire hazard: Do not heat material beyond the manufacturers recommended temperature.

To prevent foaming or violent eruption, do not heat material over 200°F if moisture is present in tank.

To prevent possible burns from material overflow, allow sufficient space in tank for expansion of material when heating.

LPG Supply Tank Requirements

Use only liquid withdrawal type supply tanks for your LPG burners.

Two types of LPG supply tanks are available: tanks for liquid type burners and tanks for vapor type burners. The LPG burners on your Etnyre distributor require a supply tank for liquid type burners. Liquid type burners will operate from a vapor withdrawal tank, however the amount of heat delivered will be dramatically reduced, and the life of the burner will be shortened.

There are three different types of LPG burners: manual control burners, burners with outfire control, and burners with automatic ignition and temperature limiting control.

Manual Control Burners

There are four valves associated with operation of the manual control burners: one at the supply tank, and three in the burner piping.

The two smaller valves (one at each burner) are bleeder type valves with a small hole drilled through the valve case. Propane liquid is supplied to the bleeder valve directly from the supply tank shutoff valve. Because of the bleeder hole in this valve, it is **NOT** possible to shut off all of the fuel to the lower burner by shutting the main valve at the burners. The main burner valve will only shut off the upper burner. The lower burner must be shut off using the supply tank valve.

WARNING

Always shut off burners using the main shutoff valve on the supply tank

The large valve located in the fuel line to the outside or upper burner is a positive cut off valve that allows all fuel to be cut off to the bleeder valve on the outside burner only.

Burner Operation

Be sure that the main supply valve and the main burner valves are fully closed and the bleeder valves are turned fully clockwise before starting.

Open the dampers in the flue exhaust stacks.

Open the valve at the supply tank and immediately light the inside burner. As soon as the burner lights, open the bleeder valve. No preheating is necessary.

! IMPORTANT

It is recommended that two persons be involved in lighting the first burner. When the main fuel valve is opened at the tank, there is an immediate trickle of gas passing through the inside burner valve. The longer the gas is allowed to collect in the flue, the more likely there will be a flashback when the burner is ignited. Having one person light the burner while the other opens the main supply valve will reduce the likelihood of a flashback.

! WARNING

To prevent possible burns, always use a torch to light the burners. Never attempt to light the burners with a match or pocket lighter.

! WARNING

A fully charged dry chemical type fire extinguisher must be within easy reach whenever the burners are operating or there is an open flame near the distributor. Minimum dry chemical capacity of the fire extinguisher should be 10 pounds.

! IMPORTANT

When the main fuel valve is opened at the bottle or tank, there is an immediate trickle of gas passing through the inside burner bleeder valve. Light the burner immediately

Check the fuel pressure at the pressure regulator. Too much pressure for a small asphalt tank will waste fuel. Too little pressure will increase heating time. Some experimentation with the pressure will allow you to determine the most efficient fuel pressure to use. The following is a good rule of thumb.

- 1000-1250 gallon tank- 15 psi
- 1500-1750 gallon tank- 20 psi
- 2000-2250 gallon tank- 25 psi
- 2250-2500 gallon tank- 30 psi
- 2750 gallon and larger- 40 psi

If necessary, adjust the flame with the bleeder valve at the burner.

When the LPG burners are operating, the outside of the fuel line up to the first coil of the burner should frost over. If no frost forms it is an indication that the burners are operating on vapor instead of liquid. This condition must be corrected immediately to prevent damage to the burners.

If after the lines frost over, the flame starts to die down and the frost melts off the fuel line, it is likely that there is moisture in the fuel supply tank. Moisture in the fuel can form ice crystals that stop the fuel flow. Your local LPG supplier can add an anti-icing agent to prevent burner icing.

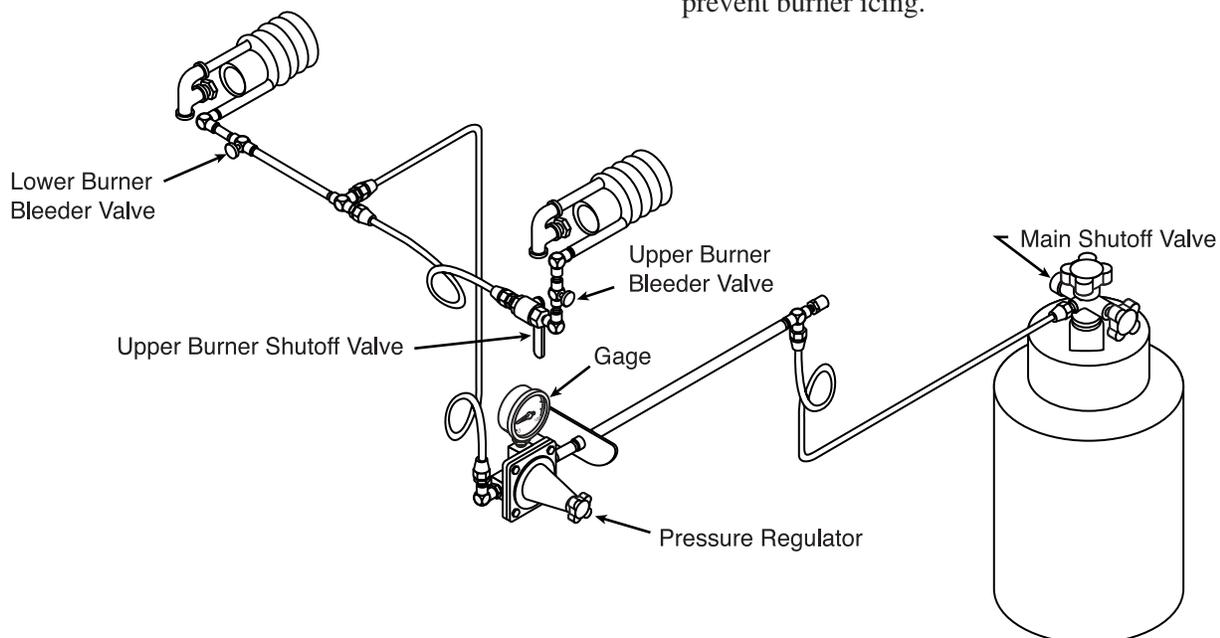


Figure 15. Manual Control Burner System

! IMPORTANT

If there is at least 6" of material covering the entire length of the upper flue, the second burner can be lit.

! WARNING

To prevent possible burns, always use a torch to light the burners. Never attempt to light the burners with a match or pocket lighter.

To ignite the second burner ensure that the bleeder valve on the burner is turned fully clockwise. Position a lit torch at the burner nozzle and open up the positive shutoff valve in the line to the burner. As soon as the low fire is established, the bleeder valve can be opened.

Never leave operating burners unattended.

! WARNING

When heating, temperatures within the tank can vary. Shut the burners off when the thermometer reaches a reading 10°F. lower than the desired temperature. Continue to circulate & monitor temperature until temperature stabilizes. Add remaining heat by operating burners for short periods, monitoring stabilized temperature after each period.

! WARNING

Calibration of thermometers should be verified to be within $\pm 2\%$ of full scale reading annually. Certification can be accomplished by a qualified laboratory or by comparing stabilized dial readings to the pencil thermometer reading. Replace any thermometer that does not meet the $\pm 2\%$ accuracy requirement.

When the desired temperature is reached, **close the main fuel supply valve, at the LPG tank, first.** Allow the burners to operate at full capacity until the fuel in the line from the tank burns out, then close both bleeder valves and the positive shutoff valve for the outside burner.

Close the exhaust stack dampers to prevent heat loss.

Burners With Outfire Controls**Equipment Design**

The burner and the burner control valves are identical to the manual operated burner system. However, burners with outfire controls are equipped with an outfire control box. The outfire controls consist of two thermocouples, a push button start switch, an electric fuel solenoid valve, a pressure regulator and a pressure gage.

The heat sensing thermocouples are positioned in each burner. If either burner loses its flame, the thermocouple senses the drop in temperature, and deactivates the fuel solenoid, and the fuel to both burners is shut off.

The only operational differences between the manual burners and burners with the optional outfire controls is the start up and shut down procedures. Unlike the manual burners, when the burners are equipped with outfire controls, no fuel flows to the burners when the main solenoid shutoff valve is closed.

Burner Operation with Outfire Controls

Turn on the Master Power switches.

Open the dampers in the exhaust stacks.

Ensure that the main burner control valve is closed and that the bleeder valves for both burners are turned fully clockwise.

! IMPORTANT

It is recommended that two persons be involved in lighting the burners. One person should hold the torch while the other person opens the valves and holds the pushbutton in.

Open the main fuel supply valve at the tank.

No fuel will be flowing at this point.

As soon as the low fire is established at the inner burner, open the positive shutoff valve to the outside burner and light the outside burner on low fire.

After 30 to 40 seconds, release the pushbutton and observe the pressure gage. If the pressure starts to drop rapidly, depress the pushbutton and hold it in for another 30 seconds. It may require a slight increase in fuel to the outside burner to adequately heat the thermocouple. Once both of the thermocouples are heated the pushbutton can be released.

! IMPORTANT

In order to activate the thermocouples, both burners must be lit on low flame even if only one burner will be used for heating. Place the ignition torch at the inside burner nozzle and depress the pushbutton in the outfire control box. Continue to hold the pushbutton in until both burners are lit.

If both burners are to be used for heating, you can now open both bleeder valves. If only the inside burner is to be used for heating, open the bleeder valve on the inside burner and allow the outside burner to remain burning on low flame so the thermocouple will be heated. Remember, if either burner flame goes out, the outfire control will shut the solenoid valve cutting the fuel off to both burners.

! WARNING

A fully charged dry chemical type fire extinguisher must be within easy reach whenever the burners are operating or there is an open flame near the distributor. Minimum dry chemical capacity of the fire extinguisher should be 10 pounds.

! WARNING

When heating, temperatures within the tank can vary. Shut the burners off when the thermometer reaches a reading 10°F lower than the desired temperature. Continue to circulate & monitor temperature until temperature stabilizes. Add remaining heat by operating burners for short periods, monitoring stabilized temperature after each period.

When the desired product temperature is reached:

Close the main fuel supply valve at the tank.

After all the fuel is burned and there is no flame at either burner, turn both bleeder valves fully clockwise and close the positive cut off valve at the burners.

Close the exhaust stack dampers to prevent heat loss.

! WARNING

Calibration of thermometers should be verified to be within $\pm 2\%$ of full scale reading annually. Certification can be accomplished by a qualified laboratory or by comparing stabilized dial readings to the pencil thermometer reading. Replace any thermometer that does not meet the $\pm 2\%$ accuracy requirement.

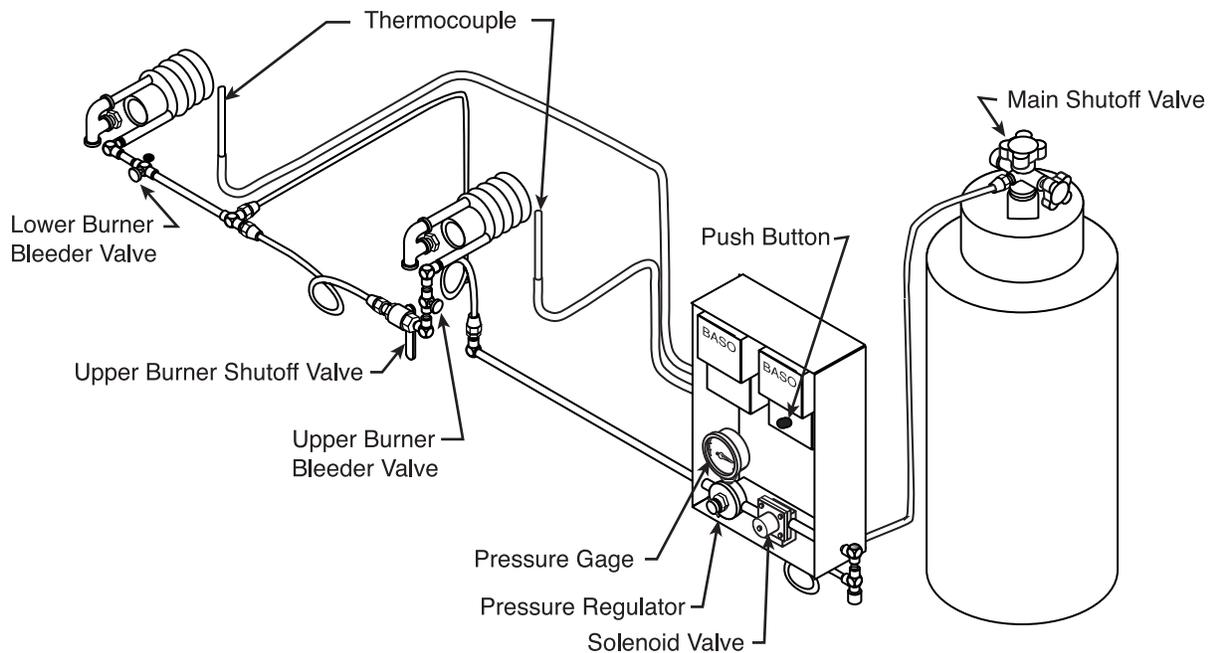


Figure 16. Outfire Controlled Burner System

Burners with Automatic Ignition and Temperature Limiting Control

Equipment Description

The temperature limiting control box contains the temperature limiting control components as well as the automatic ignition circuitry.

The automatic ignition circuit consists of two 12V coils, two spark plugs, a pair of thermocouples, (one at each burner), and a momentary pushbutton switch. The 12V coils send high voltage to the spark plugs that causes sparks to arc intermittently at each pilot burner whenever there is fuel pressure in the line from the main supply tank. The thermocouples provide a signal that indicates when there is a flame at the pilot burners. The momentary pushbutton switch on the control box is used to fire the main burners once the pilot burners have ignited and the thermocouples have been heated sufficiently.

The temperature limiting control circuit consists of a temperature probe in the distributor tank that senses the asphalt temperature, a thermostatic switch in the control box and a temperature adjustment dial on the face of the control box. When the temperature of the asphalt in the distributor is heated to the temperature selected with the temperature adjustment dial, the thermostatic switch shuts down the burners.

Burner Operation with Auto Ignition & Temp Control

Open the dampers on the exhaust stacks

Ensure that all burner valves are closed.

With this type of control, the inside or lower burner may be operated without opening the positive shut off valve to the outside burner. If both burners are to be used, the positive shutoff valve should be opened.

Open the main fuel valve at the supply tank. The spark plugs will begin to arc and will ignite the pilot burners.

Set the thermostat to the desired temperature.

Allow the pilot burners to heat the thermocouple probes for at least 2 minutes. When the pilot burners have heated the thermocouples sufficiently the sparker will stop. Press the cycle button to fire the main burners. The bleeder valves may then be opened.

On new or rebuilt units, monitor the product thermometer to make certain that the burners shut down when the desired temperature is reached. (as set on the temperature adjustment dial. If the burners do not shut down at the correct temperature, refer to “Calibrating the Thermostat”.

Once the burner shuts off automatically, it will not restart until the cycle button is again depressed.

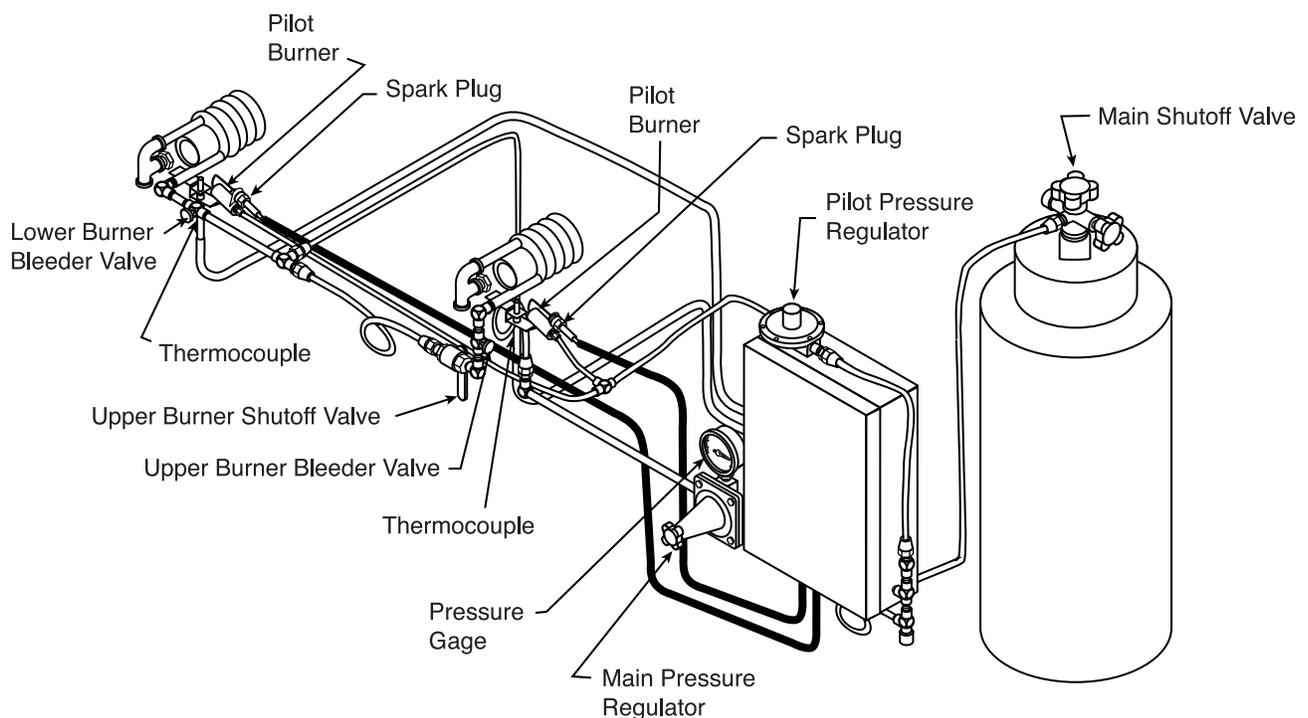


Figure 17. Burner System with Auto Ignition & Temperature Control

To shut the system down: Close the main fuel supply valve at the tank.

Increase the thermostat setting 50 to 75°F higher and push the start button. This will bring on the main burners and quickly burn off all of the fuel in the line between the tank and the control box. The pilot burners may continue to burn for a short time after the main burners cut off. Do not draw material from the tank as long as there is a flame present.

Close the exhaust stack dampers.

Electric Driven Burner Operation

Open the dampers in the exhaust stacks.

To light the burner, turn on the “Lower Burner Power” switch.

If upper burner operation is desired, turn on the “Upper Burner Power” switch.

Do not heat the material higher than the spraying temperature recommended by the asphalt supplier.

To shut down the burners, turn off the burner power switches.

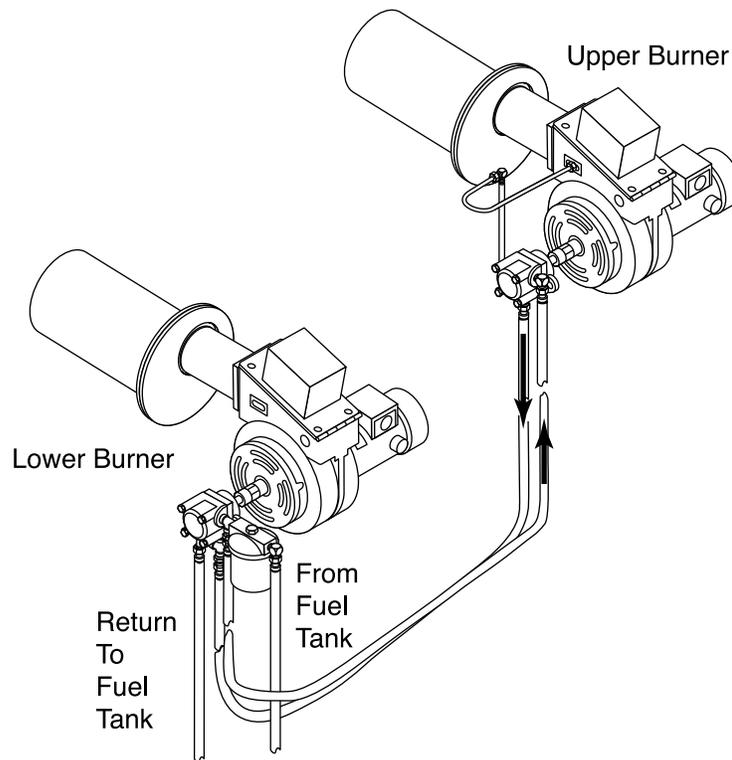


Figure 18. Electric Burner System

Troubleshooting

MAINTENANCE

Trouble	Cause	Remedy
Spray Fogs	Pump speed too fast for size of nozzle	Lower pump speed or change nozzles. See "Establishing Flow Rate/Ground Speed Ratio."
Spray Streaks Flow	Pump speed too slow. Nozzles not at proper angle. Spray bar at improper height above ground. Material temperature too low.	Increase pump speed. See "Establishing Rate/Ground Speed Ratio." Adjust angle of nozzles. Adjust spray bar height. Heat material to correct temperature.
Spray Lacks Pressure	Pump speed too slow. One or more control valves in incorrect position, not fully opened or closed, or leaking. Suction strainer plugged.	Adjust pump speed. Check position of all control valves. Be sure all valves are fully opened or closed. Repair leaking valves as necessary. Clean suction strainer.
All Nozzles Do Not Cut Off Spray	Spray bar linkages not adjusted correctly.	Adjust linkage.
Pump Will Not Turn, Or Turns Slowly.	Material in tank or pump below pumping temperature. Air leak in suction line from reservoir to filter to inlet of charge pump. Hydraulic system pressure low. Low oil in hydraulic reservoir. Spray bar valves set improperly. Defective Hyd. motor.	Heat material to proper pump temperature. Locate and repair leak. Raise pressure. Add hydraulic oil to correct level. Correct spray bar valve settings. Check for excessive case drain in motor. Repair or replace defective components.
Hydraulic Oil Overheats.	Material in tank or pump below pumping temperature. Air leak in suction line from reservoir to filter to inlet of charge pump. Low oil in hydraulic reservoir. Spray bar valves set improperly.	Heat material to proper pump temperature. Locate and repair leak. Add hydraulic oil to correct level. Correct spray bar valve settings.

Trouble	Cause	Remedy
<p>Spray Bar Supply Tube Ball Joints Leak</p> <p>Application Rate Varies</p>	<p>Ball joint O-ring is loose.</p> <p>Quantity of material in tank not being measured accurately.</p> <p>Suction strainer plugged.</p> <p>Hydrostatic controls not firmly positioned.</p> <p>Suck back valves not fully closed.</p>	<p>Replace ball joint O-ring.</p> <p>Use Etnyre measuring stick for accurate readings. Be sure tank is level when measuring.</p> <p>Clean suction strainer regularly.</p> <p>Ensure that all controls are firmly locked in place.</p>

Maintenance

Electrode Assembly Adjustments

1. Adjust electrode assembly per Figure 20.

NOTE: Before installing electrode assembly, check that blower wheel turns freely and that all set screws are tightened securely.

2. Install electrode assembly into air tube unit. Use escutcheon plate for mounting (see Figure 21).

MAINTENANCE

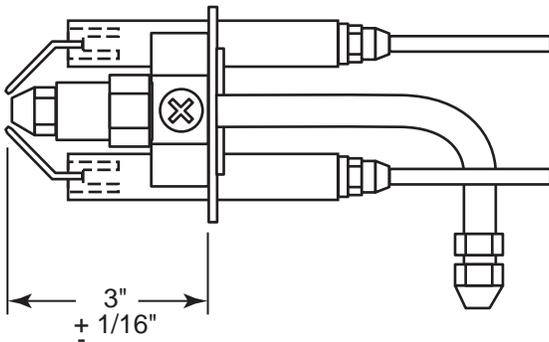


Figure 19. Burner Electrode Adjustments

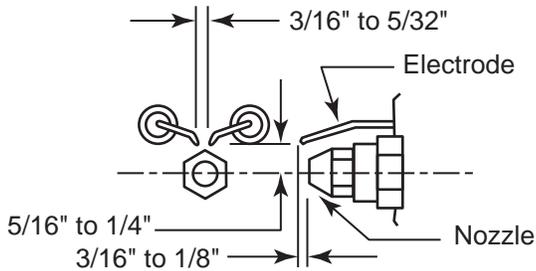


Figure 20. Electrode Assembly Installation

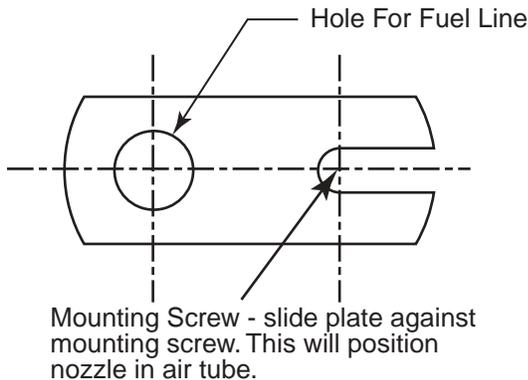


Figure 21. Nozzle Adjustment

Burner Air Band Settings

1. Close bulk air bank (outside diameter band).
2. Set end air band between 3.5 - 4.0 on scale (see figure 21a).
3. Open covers or dampers on exhaust stacks.



WARNING

To prevent an explosion or fire hazard: Keep area free of sparks or open flames when testing burners.

Check Ignition Transformer Spark

1. Turn on master power switch in rear control box.
2. Turn the Burner Power switch on.
3. Hold an insulated screwdriver touching one of the springs and approximately 3/4 inches above the other spring on the transformer. It should be possible to jump a spark across the 3/4 inch gap between the

spring and the screwdriver. If unable to generate a blue spark across this gap, check the voltage at terminal spades of the 12 volt ignition control box. Voltage must be 12 VDC minimum. If voltage is incorrect or not present, check ground wiring.

4. Reposition ignition transformer and secure to burner housing.

Fire Burners

1. Ensure that fuel oil pressure is 125 PSIG.

WARNING

To prevent an explosion or fire hazard: Flues must be covered by minimum 6 inches of material when burners are in operation. When testing burners, do not run burners for more than 15 seconds if tank is empty.

2. Turn the burner switch on.
3. Run the burner for 15 seconds maximum after lighting, then shut down.

Replacing Speed Pickup

1. Loosen locknut and remove old speed pickup.
2. Turn in the new speed pickup clockwise by hand until the bottom end gently touches the internal speed ring.
3. Back it out counter clockwise 1/2 to 3/4 turn.
4. Using a 1/2 inch wrench to hold the speed pickup, torque the locknut to 10 lb-ft (13Nm) with an 11/16 inch wrench.

Adjusting Spray Bar Nozzle Angle

Adjust nozzles to obtain an angle of approximately 30° with bar centerline (see Figure 22). Every nozzle should be at the same angle.

NOTE: A nozzle adjustment wrench is supplied in the tool box of each new unit.

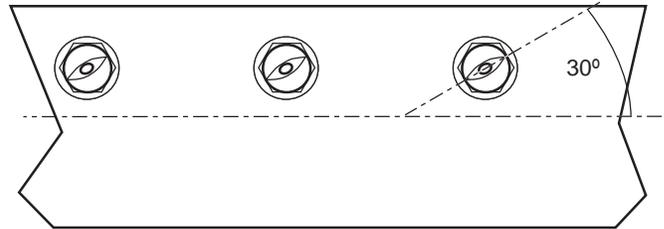


Figure 22. Nozzle Angle Adjustment

Adjusting Spray Bar Height

Lower spray bar and adjust so that nozzles are approximately 12 inches above road when tank is empty. At this height spray fans will overlap to provide triple lap coverage. See Figure 23

NOTE: Under heavy wind conditions it may be necessary to lower spray bar further.

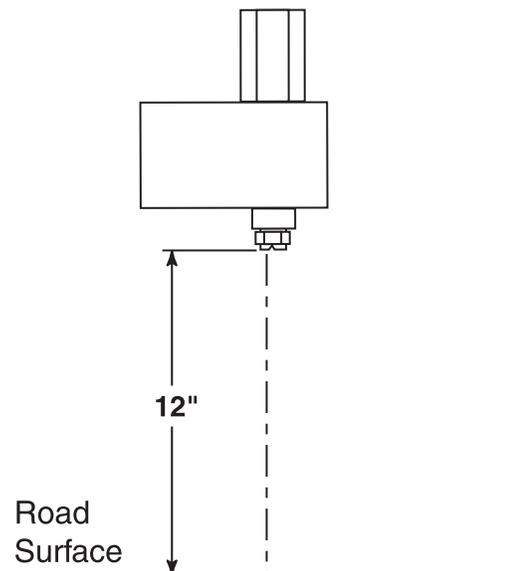


Figure 23. Nozzle Height Adjustment

Servicing The Etnyre P-15 Pump

Vacuum Check

1. Flush pump with 3 quarts of diesel fuel through fill line.
2. Set controls for filling operation.
3. Install vacuum gauge in fill line cap.
4. Operate pump at 140 GPM on pump tachometer. A vacuum reading of less than 5" Hg. (inches of mercury) after 2 minutes of operation indicates a vacuum leak or a worn pump.

Pump Disassembly And Inspection

1. Remove 20 capscrews from perimeter of pump end plate (see Figure 24).
2. Install two capscrews in the threaded holes near the outer edge of the end plate at approximately the 5 o'clock and 11 o'clock positions. Tighten the capscrews evenly to force the endplate away from the pump body.
3. Remove the endplate, impeller shafts and impellers (gears) as an assembly.
4. Clean the interior of the pump case. Slide your fingers across the interior surfaces of the case. If a narrow raised area can be felt midway between the front and the rear of the case, the entire pump should be replaced.
5. If there is no raised area, measure the bore of the case at its widest point horizontally (side-to-side). This measurement must not exceed 9.910 inches.

6. Next, measure the case bore vertically at a point 2.8 inches from each side. The vertical measurement must not exceed 5.660 inches. If any bore measurements exceed these limits, the entire pump must be replaced.

7. If inspection indicates the pump case is acceptable, measure the outside diameter of the impeller gears. Measure the impeller gears from tooth point to tooth point on teeth directly opposite each other. The minimum outside diameter of the gears should be 5.635 inches. The minimum length of the gears should be 3.628 inches.

8. If any impeller gear is undersize, the entire four-gear set must be replaced.

9. End plate gasket thickness should be 0.014 - 0.016 inches.

10. Divider plate thickness should be 0.127 - 0.128 inches.

Impeller Installation And Pump Assembly

Each impeller gear set uses a series of dots on the gear faces to indicate position of the gears within the pump. Refer to Figure 24 for proper positioning of the gears. The dots must face away from the divider plate (towards the ends of the pump). Install the impellers in numerical order.

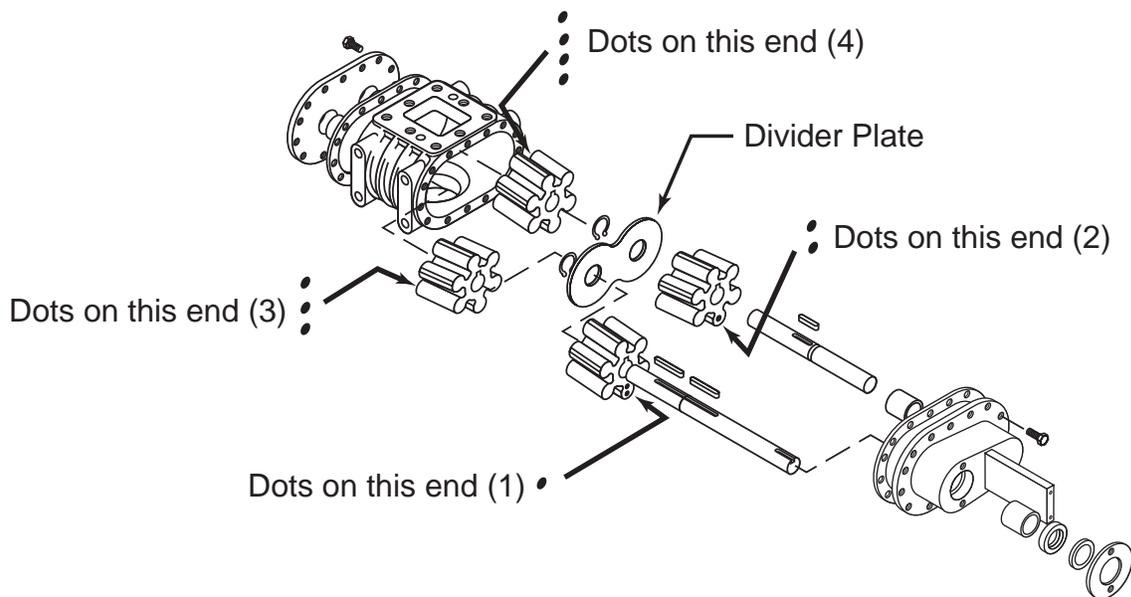


Figure 24. Etnyre Asphalt Pump

General Fuel Data And Heating Terminology

Fuel Data

Fuel	Weight Per Gallon	BTU Content
#2 Fuel Oil	7.49 lbs	144,300 per gallon
Kerosene	6.97 lbs.	134,500 per gallon
Propane	4.20 lbs.	91,500 per gallon

Approximate Burner Fuel Consumption

Low Pressure Fuel Oil

935,000 BTU @ PSI
6.5 GPH per burner
(144,000 BTU per gallon)

Kerosene Generating

575,000 BTU @ 40 PSI
4.25 GPH per burner
(135,000 BTU per gallon)

Heating Terminology

Flash Point (Open Cup)

The temperature at which a flammable liquid in an open container emits vapor that will flash when exposed to a direct flame. This temperature is lower than required for the liquid mass to ignite.

Closed Flash Point

The temperature at which a flammable liquid in a closed container emits a vapor that will flash when exposed to a direct flame. This temperature is lower than

required for the liquid mass to ignite. The closed flash point is generally 30° (F) lower than the open cup flash point.

Fire Point

The temperature at which a flammable liquid emits a vapor at a rate that will continue to burn after it has flashed.

Ignition Temperature (Kindling Temperature)

The lowest temperature at which a combustible material will continue to burn once ignited.

Convection

Heat transfer by a flow of a liquid or gas over a solid material. Example: Flues in asphalt tank are heated from hot gases passing through them, or, heat transfer coils in tank are heated from steam or hot oil passing through them.

Conduction

Heat transfer through a solid mass by direct molecular contact. Example: Heat applied only to one end of a metal rod will be transferred throughout the entire body by molecular transfer.

Hydraulic Fluid Requirements

General Information

The ability of a hydrostatic transmission to maintain desired performance for the expected life depends on the quality of fluid being circulated in the units. Fluid quality can be measured in three general categories: lubricity, contaminants, and temperature. Obtaining satisfactory values in these three areas depends on the fluid and the circuit in which it is used.

Etnyre field service experience indicates that most transmission failures result from a breakdown of fluid quality. Primary causes are solid particle contamination and overheating. Water or oil in the fluids are also significant contributors. These problems are usually the result of poor maintenance. Sometimes fluid selection can lessen the impact of unusual environmental factors.

Hydraulic Fluid Requirements

The catalog ratings and performance data are based on operating with good quality petroleum based fluids. Premium hydraulic fluids containing high quality rust, oxidation and foam inhibitors are required. These include premium turbine oils, API CD engine oils per SAE J183, M2C33F or G automatic transmission fluid (Type F), power shift transmission fluids meeting Allison C-3 or Caterpillar TO-2, and certain specialty agricultural tractor fluids.

Although fluids containing anti-wear additives are not necessary for satisfactory performance, when used, the fluids must possess good thermal and hydrolytic stability to prevent wear, erosion and corrosion of the internal components.

Where water contamination is likely due to condensation, operation in a damp environment or frequent splashing, a fluid with outstanding hydrolytic stability is recommended. Consult the Etnyre Service Department for recommendations for these fluids. Avoiding the use of Dexron II transmission fluids which *do not* meet Allison C-3 specification is recommended.

Viscosity & Temperature Requirements

The fluid must have sufficient viscosity to maintain an oil film at the bearing surfaces. This depends on fluid selection and on operating temperature. Recommended viscosity for best life and efficiency, and minimum for intermittent and continuous operation is listed below.

Fluid Viscosity Limits For Petroleum Based Fluids

Maximum Continuous SUS (cSt)	500 (110)
Optimum Viscosity SUS (cSt)	70 (13)
Minimum Continuous SUS (cSt)	55 (9.0)
Minimum Intermittent SUS (cSt)	47 (6.4)

Viscosity index improved (multi-viscosity) fluids may noticeably shear down in service when used in hydrostatic transmissions. This will lower the operating viscosity below the originally specified value. The lowest expected viscosity must be used when selecting fluids. Consult your fluid supplier for details on viscosity sheardown.

Fluid temperature affects the viscosity of the fluid and resulting lubricity and film thickness. High temperatures can also limit seal life, as most nonmetallic seals are adversely affected by use at elevated temperatures. Also, fluids may break down or oxidize at high temperatures, reducing their lubricity and the resulting life of the unit. Cavitation is more likely at high temperature. Recommended limits for operating temperatures are tabulated below.

Fluid Temperature Limits For Petroleum Based Fluids

Continuous Limit	180°F.
Intermittent Limit	220°F.

These temperature limits apply at the hottest point in the transmission, which is normally the motor case drain.

Heat problems sometimes occur because of problems with one of the circuit components. A partially stuck relief valve will heat up the oil rapidly. Circuit components that have developed high internal leakage rates will contribute to heat generation.

Contamination Levels

Clean fluid implies the absence of impurities such as solid particles, water and air. Contamination control includes proper design, installation, and maintenance of hydraulic components.

The reservoir is designed to limit entry of contamination during servicing and operation. A sealed reservoir with a low pressure relief valve reduces the intro-

duction of contaminants while maintaining inlet and case drain pressures below the maximum recommended.

The purpose of the filter in a system is to clean the oil at initial start up and to maintain acceptable levels of particle contaminants as they are ingested or generated during operation of the system. Filtration is a matter of controlling the particle sizes and their respective quantities to appropriate levels so as to avoid degradation of the system components and thereby assure the desired life.

Fluid contaminant profile requirements for Etnyre hydraulic units have been determined empirically based on measuring fluid quality in successful application, and in laboratory tests designed to evaluate hydraulic unit contaminant sensitivity. General contaminant levels have been developed based on this experience and are shown in Figure 25.

Acceptable contamination levels at machine start up for the system loop should be equal to or better than Curve D. The machine may be exercised to 500 psi but should not be worked (pressure over 500 psi) until the oil cleanliness meets or exceeds Curve C.

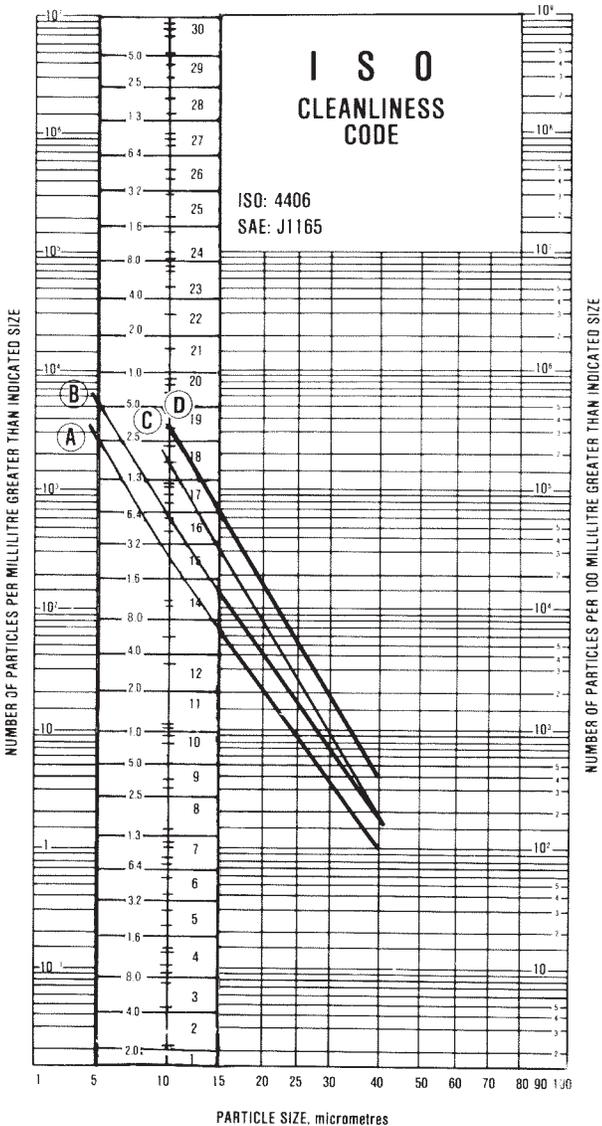
The machine should clean up during a relatively short period of normal operation to meet the oil cleanliness level of Curve A or Curve B. A system that meets Curve A will provide the user with a longer trouble-free operating life than one that meets Curve B. The Curve A cleanliness level should be met in systems exceeding the continuous pressure limit for 1000 hours/years machine use.

Some control valves may require better contamination limits than specified in Figure 25. Controls with small area screens or low force level values may be susceptible to malfunction from contamination.

The contamination sensitivity of components generally increases with higher pressure, temperature or speed. A better fluid contaminant profile may be required for systems which operate near the extremes of their ratings. Short life or infrequent operation requirements may increase allowable contaminants.

The selection of a filter depends on a number of factors including the contaminant ingress rate, the generation of contaminants in the system, the required fluid cleanliness, and the desired maintenance interval. Filters are selected to meet the above requirements using rating parameters of efficiency and capacity.

Filter efficiency may be measured with a Beta ratio. For simple closed circuit transmissions with controlled reservoir ingress, a filter with a Beta ratio of 1.5 to 2 has been found to be satisfactory. For some open cir-



Curve A

Desired limit for longer life (3500 PSI continuous system pressure)

Curve B

Continuous operating limit (2000 PSI continuous pressure) system

Curve C

Limit at machine ship and new fluid added to transmission

Curve D

Limit at machine start up

Figure 25. Fluid Cleanliness Chart

cuit systems, and closed systems with cylinders being supplied from the same reservoir, a considerably higher filter efficiency is recommended. This applies to systems with gears or clutches using a common reservoir. For these systems, Beta ratios of 10 or 20 are typically required.

The filter capacity required depends on the amount of contaminants ingressed and retained in the filter and

the desired maintenance interval. As a rough guide, a capacity in grams equal to twice the charge flow in GPM has been found to be satisfactory for our systems.

Since each system is unique, the filtration requirements for that system will be unique and must be determined by test in each case. It is essential that monitoring be the final criteria for judging the adequacy of the filtration system.

Lubrication Chart

INTERVAL	POINT	IDENTIFICATION	LUBRICANT	QUANTITY
DAILY	1	Pump Discharge Strainer	Clean	
WEEKLY	2	Air Oiler	EO	Fill
	3	Manhole Cover	EO	Sparingly
	4	Spray Bar Controls	AS	Sparingly
30 DAYS	5	4-way Valve Handle	MPG	Sparingly
	6	Bar Swivels	MPG	Sparingly
	7	Bar Carry Mechanism	EO	Sparingly
	8	Mechanism Swivels	MPG	Sparingly
	9	Mechanism Pivot Bar Ends	MPG	Sparingly
	10	Mechanism Cylinders	MPG	Sparingly
SERVICE	11	Bell Crank	AS	Sparingly
	12	PUMP SHAFT	AS	Sparingly
	13	Bar Balls	MPG	Sparingly
	14	Hydraulic Reservoir	HTF	3/4 Full
	15	Hydraulic Oil Filter		Replace if Vacuum shows in the red area

MAINTENANCE

MPG: Multi Purpose Grease MIL-G-18458B-SH

EO: (Engine Oil) 10W MIL-L-2104-F

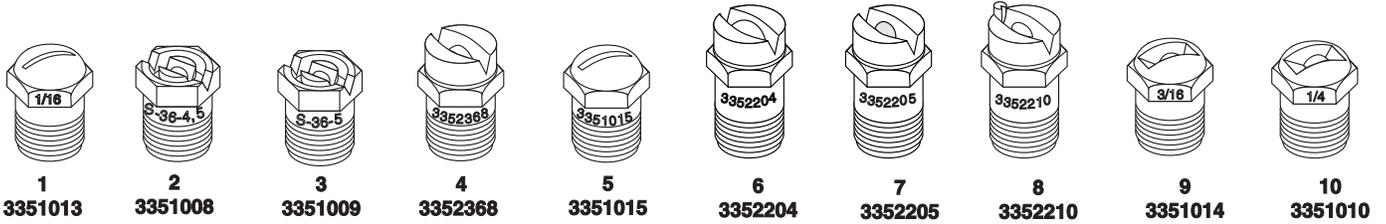
AS: Anti-Seize MIL-T-5544

HTF: Hydraulic Transmission Fluid - Type F

NOTE: Fill line oiler, located on outlet side of air reservoir, with light oil as needed. Also wipe cylinder rods clean and lightly oil. Drain water from air reservoir daily.

NOTE: Fill Hydraulic Tank completely for winter storage. This will prevent condensation in the reservoir. Drain down to thermometer hole prior to use.

Etnyre Spraybar Nozzles



MAINTENANCE

Ref.	Part No.	Description	Application Per Square Yard	Application (Metric) Liters Per Square Meter	Flow Gallons Per Minute Per Foot
1	3351013	1/16" Coin Slot	.05 – .20	.23 – .90	3.0 to 4.5
2	3351008	S36-4 V Slot	.10 – .35	.45 – 1.60	4.0 to 7.5
3	3351009	S36-5 V Slot	.18 – .45	.82 – 2.00	7.0 to 10.0
4	3352368	Multi-Material V Slot	.15 – .40	.68 – 1.80	6.0 to 9.0
5	3351015	3/32" Coin Slot	.15 – .40	.68 – 1.80	6.0 to 9.0
6	3352204*	Multi-Material V Slot	.35 – .95	1.60 – 4.30	12.0 to 21.0
7	3352205*	Multi-Material V Slot	.20 – .55	.90 – 2.50	7.5 to 12.0
8	3352210	End Nozzle (3352205)	.20 – .55	.90 – 2.50	7.5 to 12.0
9	3351014	3/16" Coin Slot	.35 – .95	1.60 – 4.30	12.0 to 21.0
10	3351010	1/4" Coin Slot	.40 – 1.10	1.80 – 5.00	15.0 to 24.0

* Recommended nozzles for seal and chip with emulsified asphalts.

Serial Number Plate Location

The Serial Number Plate is a brass plate located on the left side of the vehicle toolbox. Generally, the serial number has a letter prefix followed by four numbers.

The unit serial number is also stamped on the left front tank mounting leg.

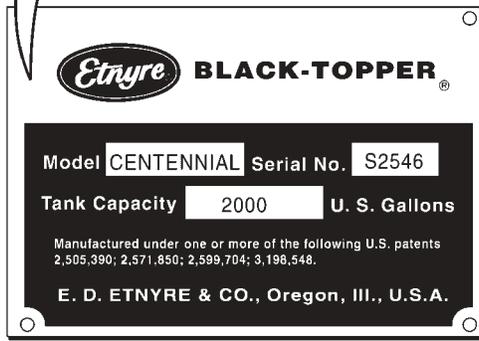
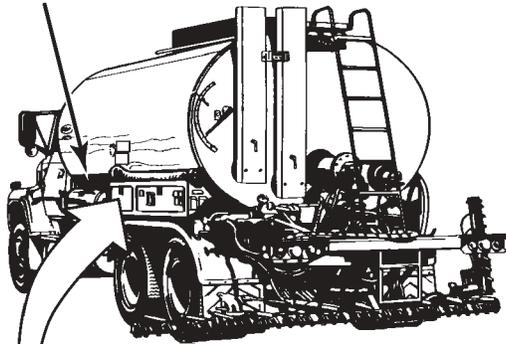


Figure 26. Serial Number Plate Location

Decimal Equivalent Chart			
Fraction	Decimal	Fraction	Decimal
1/16	.06	9/16	.56
1/8	.12	5/8	.62
3/16	.19	11/16	.69
1/4	.25	3/4	.75
5/16	.31	13/16	.81
3/8	.38	7/8	.88
7/16	.44	15/16	.94
1/2	.50	1	1.00

